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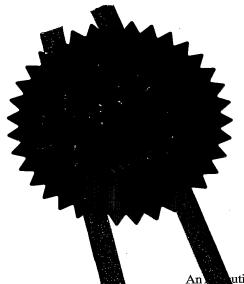
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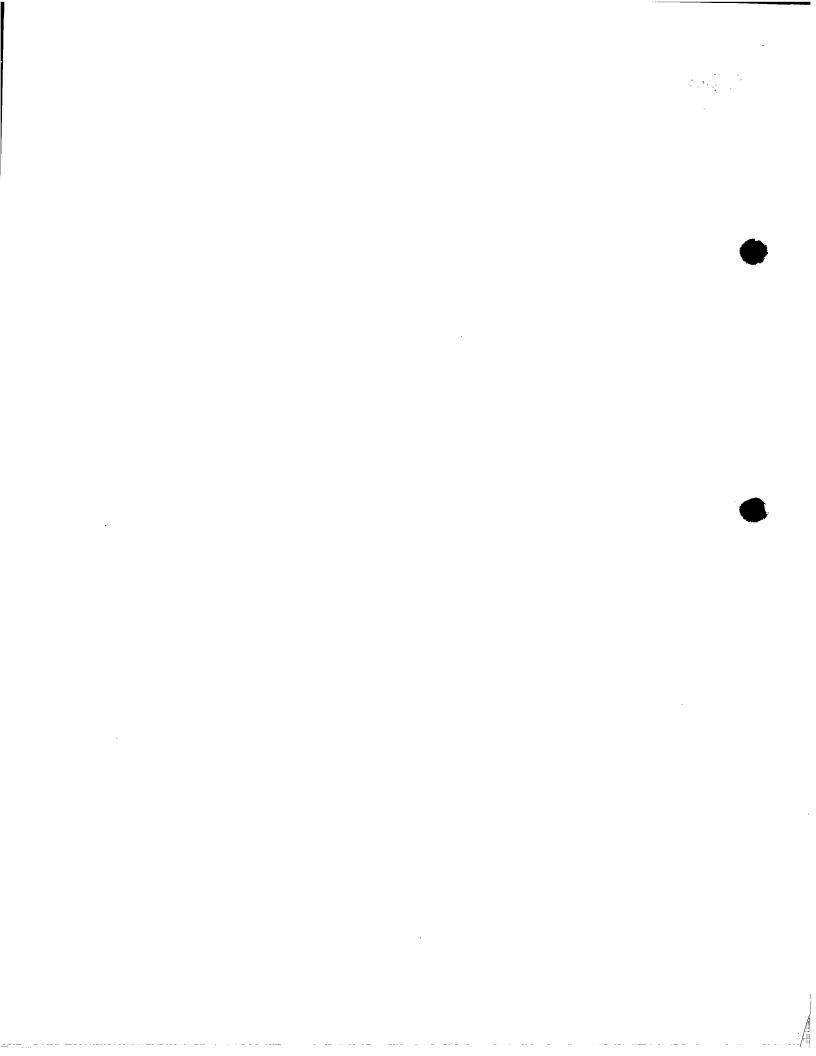
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2. Patent application number (The Patent Office will fill this part in)

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3. Full name, address and postcode of the or of each applicant (underline all surnames)

Pursuit Dynamics plc Unit 1, Anglian Business Park Orchard Road Royston, Hertfordshire SG8 5HA

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

0833307200

4. Title of the invention

"Method and Apparatus for Generating a Mist"

5. Name of your agent (if you have one)

Murgitroyd & Company

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Scotland House 165-169 Scotland Street Glasgow G5 8PL

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Claim(s)	. 9
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Method and Apparatus for Generating a Mist

1 2

The present invention relates to a method and apparatus for generating a mist and in particular, but not exclusively, to a method and apparatus for the generation of a liquid droplet mist with application to, but not restricted to, water mist generation for fire extinguishing, suppression and

9 10 control.

It is well known in the art that there are three 11 major contributing factors required to maintain 12 combustion. These are known as the fire triangle, 13 i.e. fuel, heat and oxygen. Conventional fire 14 extinguishing and suppression systems aim to remove 15 or at least minimise at least one of these major 16 factors. Typically fire suppression systems use 17 inter alia water, CO2, Halon, dry powder or foam. 18 Water systems act by removing the heat from the 19 fire, whilst CO2 systems work by displacing oxygen. 20

Another aspect of combustion is known as the flame 1 chain reactions. The reaction relies on free 2 radicals that are created in the combustion process 3 and are essential for its continuation. Halon operates by attaching itself to the free radicals and thus preventing further combustion by 6 interrupting the flame chain reaction. The major disadvantage of water systems is that a 9 large amount of water is usually required to 10 extinguish the fire. This presents a first problem 11 12 of being able to store a sufficient volume of water or quickly gain access to an adequate supply. 13 addition, such systems can also lead to damage by 14 15 the water itself, either in the immediate region of the fire, or even from water seepage to adjoining 16 17 rooms. CO2 and Halon systems have the disadvantage that they cannot be used in environments where 18 19 people are present as it creates an atmosphere that 20 becomes difficult or even impossible for people to 21 breathe in. Halon has the further disadvantage of being toxic and damaging to the environment. For 22 23 these reasons the manufacture of Halon is being 24 banned in most countries. 25 26 To overcome the above disadvantages a number of 27 alternative systems utilising liquid mist have 28 The majority of these utilise water as the emerged. suppression media, but present it to the fire in the 29 30 form of a water mist. A water mist system overcomes the above disadvantages of conventional systems by 31

using the water mist to reduce the heat of the

vapour around the fire, displace the oxygen and also 1 disrupt the flame chain reaction. Such systems use 2 a relatively small amount of water and are generally 3 intended for class A and B fires, and even 4 electrical fires. 5 6 Current water mist systems utilise a variety of 7 methods for generating the water droplets, using a 8 range of pressures. A major disadvantage of many of 9 these systems is that they require a relatively high 10 pressure to force the water through injection 11 nozzles and/or use relatively small nozzle orifices. 12 Typically these pressures to form the water mist. 13 are 20bar or greater. As such, many systems utilise 14 a gas-pressurised tank to provide the pressurised 15 water, thus limiting the run time of the system. 16 Such systems are usually employed in closed areas of 17 known volume such as engine rooms, pump rooms, and 18 computer rooms. However, due to their finite 19 storage capacity, such systems have the limitation 20 of a short run time. Under some circumstances, such 21 as a particularly fierce fire, or if the room is no 22 longer sealed, the system may empty before the fire 23 is extinguished. Another major disadvantage of these 24 systems is that the water mist from these nozzles 25 does not have a particularly long reach, and as such 26 the nozzles are usually fixed in place around the 27 room to ensure adequate coverage. 28 29 Conventional water mist systems use a high pressure 30 nozzle to create the water droplet mist. Due to the 31 droplet formation mechanism of such a system, and 32

1	the high tendency for droplet coalescence, an
2	additional limitation of this form of mist
3	generation is that it creates a mist with a wide
4	range of water droplet sizes. It is known that
5	water droplets of approximately 40-50μm in size
6	provide the optimum compromise for fire suppression
7	for a number of fire scenarios. For example, a
8	study by the US Naval Research Laboratories found
9	that a water mist with droplets less than 42µm in
10	size was more effective at extinguishing a test fire
11	than Halon 1301. A water mist comprised of droplets
12	in the approximate size range of $40-50 \mu m$ provides an
1,3	optimum compromise of having the greatest surface
14	area for a given volume, whilst also providing
15	sufficient mass to project a sufficient distance and
16	also penetrate into the heat of the fire.
17	Conventional water mist systems comprised of
18	droplets with a lower droplet size will have
19	insufficient mass, and hence momentum, to project a
20	sufficient distance and also penetrate into the heat
21	of a fire.
22	
23	The majority of conventional water mist systems only
24	manage to achieve a low percentage of the water
25	droplets in this key size range.
26	
27	An additional disadvantage of the conventional water
28	mist systems, generating a water mist with such a
29	wide range of droplet sizes, is that the majority of
30	fire suppression requires line-of-sight operation.
31	Although the smaller droplets will tend to behave as
32	a gas the larger droplets in the flow will

themselves impact with these smaller droplets so 1 reducing their effectiveness. A mist which behaves 2 more akin to a gas cloud has the advantages of 3 reaching non line-of-sight areas, so eliminating all 4 hot spots and possible re-ignition zones. A further 5 advantage of such a gas cloud behaviour is that the 6 7 water droplets have more of a tendency to remain airborne, thereby cooling the gases and combustion 8 products of the fire, rather than impacting the 9 surfaces of the room. This improves the rate of 10 cooling of the fire and also reduces damage to items 11 12 in the vicinity of the fire. 13 14 According to a first aspect of the present invention there is provided an apparatus for generating a mist 15 16 comprising: a conduit having a mixing chamber and an exit; 17 a transport nozzle in fluid communication with 18 19 the said conduit, the transport nozzle being adapted 20 to introduce a transport fluid into the mixing 21 chamber; 22 a working nozzle positioned adjacent the transport nozzle intermediate the transport nozzle 23 and the exit, the working nozzle being adapted to 24 25 introduce a working fluid into the mixing chamber; the transport and working nozzles having an 26 27 angular orientation and internal geometry such that 28 in use interaction of the transport fluid and 29 working fluid in the mixing chamber causes the working fluid to atomise and form a dispersed 30 vapour/droplet flow regime, which is discharged as a 31

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1	mist from the exit, the mist comprising working
2	fluid droplets having a substantially uniform size.
3	•
4	Typically at least 60% of the droplets by volume
5	have a size within 30% of the median size, although
6	the invention is not limited to this. In a
7	particularly uniform mist the proportion may be 70%
8	or 80% or more of the droplets by volume having a
9	size within 30%, 25%, 20% or less of the median
10	size.
11	
12	Preferably the transport and/or working nozzle
13	substantially circumscribes the conduit.
14	·
15	Preferably the angular orientation and internal
16	geometry of the transport and working nozzles is
17	such that the size of the working fluid droplets is
18	less than 50 µm.
19	
20	Preferably the mixing chamber includes a converging
21	portion.
22	
23	Preferably the mixing chamber includes a diverging
24	portion.
25	
26	Preferably the apparatus includes a second transport
27	nozzle being adapted to introduce further transport
28	fluid or a second transport fluid into the mixing
29	chamber.
30	
31	Preferably the second transport nozzle is positioned
32	nearer to the exit than the working nozzle, such

that the working nozzle is intermediate both 1 2 transport nozzles. 3 Preferably the mixing chamber includes an inlet 4 adapted to introduce an inlet fluid into the mixing 5 chamber, the inlet being distal from the exit, the 6 transport and working nozzles being arranged 7 intermediate the inlet and exit. 8 9 Preferably the apparatus includes a supplementary 10 nozzle arranged inside the transport nozzle and 11 adapted to introduce further transport fluid or a 12 second transport fluid into the mixing chamber. 13 14 Preferably the supplementary nozzle is arranged 15 axially in the mixing chamber. 16 17 Preferably the supplementary nozzle extends forward 18 of the transport nozzle. 19 20 Preferably the supplementary nozzle is shaped with a 21 convergent-divergent profile to provide supersonic 22 flow of the transport fluid which flows 23 24 therethrough. 25 Preferably the transport nozzle is shaped such that 26 the transport fluid introduced into the mixing 27 chamber through the transport nozzle has a divergent 28 or convergent flow pattern. 29

32 '

1	Preferably the transport nozzle has inner and outer
2	surfaces each being substantially frustoconical in
3	shape.
4	
- 5	Preferably the working nozzle is shaped such that
6	working fluid introduced into the mixing chamber
7	through the working nozzle has a convergent or
8	divergent flow pattern.
9	
10	Preferably the working nozzle has inner and outer
11	surfaces each being substantially frustoconical in
12	shape.
13	
14	Preferably the apparatus further includes control
15	means adapted to control one or more of droplet
16	size, droplet distribution, spray cone angle and
17	projection distance.
18	
19	Preferably the apparatus further includes control
20	means to control one or more of the flow rate,
21	pressure, velocity, quality, and temperature of the
22	working or transport fluids.
23	
24	Preferably the control means includes means to
25	control the angular orientation and internal
26	geometry of the transport and working nozzles.
27	
28	Preferably the control means includes means to
29	control the internal geometry of at least part of
30	the mixing chamber or exit to vary it between
31	convergent and divergent.

1	Preferably the internal geometry of the transport
2	nozzles has an area ratio, namely exit area to
3	throat area, in the range 1.75 to 15, having an
4	included angle $lpha$ substantially equal to or less than
5	6 degrees for supersonic flow and substantially
6	equal to or less than 12 degrees for sub-sonic flow.
7	
8	Preferably the transport nozzle is oriented at an
9	angle β of between 0 to 30 degrees.
10	
11	Preferably the mixing chamber is closed upstream of
12	the transport nozzle.
13	
14	Preferably the exit of the apparatus is provided
15	with a cowl to control the mist.
16	
17	Preferably the cowl comprises a plurality of
18	separate sections arranged radially, each section
19	adapted to control and re-direct a portion of the
20	discharge of mist emerging from the exit.
21	
22	Preferably the apparatus is located within a further
23	cowl.
24	
25	Preferably the conduit includes a passage.
26	
27	Preferably at least one of the passage, the
28	transport nozzle(s), working nozzle(s) and
29	supplementary nozzle(s) has a turbulator to induce
30	turbulence of the fluid therethrough prior to the
31	fluid being introduced into the mixing chamber.

1	According to a second aspect of the present
2	invention there is provided a method of generating a
3	mist comprising the steps of:
4	providing apparatus for generating a mist
5	comprising a transport and working nozzle and a
6	conduit, the conduit having a mixing chamber and an
7	exit;
8	introducing a stream of transport fluid into
9	the mixing chamber through the transport nozzle;
.0	introducing a working fluid into the mixing
11	chamber through the working nozzle downstream of the
12	transport nozzle nearer to the exit;
13	atomising the working fluid by interaction of
14	the transport fluid with the working fluid to form a
15	dispersed vapour/droplet flow regime; and
16	discharging the dispersed vapour/droplet flow
L7	regime through the exit as a mist comprising working
L8	fluid droplets of substantially uniform size.
L 9	·
20	Preferably the apparatus is any apparatus according
21	to the first aspect of the present invention.
22	
23	Preferably the stream of transport fluid introduced
24.	into the mixing chamber is annular.
25	
26	Preferably the working fluid droplets have a size
27	less than $50\mu\text{m}$.
28	
29	Preferably the method includes the step of
30	introducing the transport fluid into the mixing
31	chamber in a continuous or discontinuous or
32	intermittent or pulsed manner.

2	Preferably the method includes the step of
3	introducing the transport fluid into the mixing
4	chamber as a supersonic flow.
5	
6	Preferably the method includes the step of
7	introducing the working fluid into the mixing
8	chamber in a continuous or discontinuous or
9	intermittent or pulsed manner.
10	•
11	Preferably the method includes the step of
12	introducing the transport fluid into the mixing
13	chamber as a sub-sonic flow.
14	
15	Preferably the mist is controlled by modulating at
16	least one of the following parameters:
17	the flow rate, pressure, velocity, quality
18	and/or temperature of the transport fluid;
19	the flow rate, pressure, velocity, quality
20	and/or temperature of the working fluid;
21	the flow rate, pressure, velocity, quality
22	and/or temperature of the inlet fluid;
23	the angular orientation of the transport and/or
24	working and/or supplementary nozzle(s) of the
25	apparatus;
26	the internal geometry of the transport and/or
27	working and/or supplementary nozzle(s) of the
28	apparatus; and
29	the internal geometry, length and/or cross
30	section of the mixing chamber.
31	

1	Preferably the method includes mixing the transport
2	and working fluid together by means of a high
3	velocity transport fluid jet issuing from the
4	transport nozzle.
5	
6	Preferably the method includes the generation of
7	condensation shocks and/or momentum transfer to
8	provide suction within the apparatus.
9	
10	Preferably the method includes inducing turbulence
11 (of the inlet fluid prior to it being introduced int
12	the mixing chamber.
13.	
14	Preferably the method includes inducing turbulence
15	of the working fluid prior to it being introduced
16	into the mixing chamber.
17	
18	Preferably the method includes inducing turbulence
19	of the transport fluid prior to it being introduced
20	into the mixing chamber.
21	
22	Preferably the transport fluid is steam or an
23	air/steam mixture.
24	
25	Preferably the working fluid is water or a water-
26	based liquid.
27	
28	Preferably the mist is used for fire suppression.
29	
30	Preferably the mist is used for decontamination.
31	
32	Preferably the mist is used for gas scrubbing.

2	Embodiments of the present invention will now be
3	described, by way of example only, with reference to
4	the accompanying drawings in which:
5	
6	Fig. 1 is a cross-sectional elevation view of an
7	apparatus for generating a mist in accordance with a
8	first embodiment of the present invention;
9	
10	Figs. 2 to 4 are schematics showing an over expanded
11	transport nozzle, an under expanded transport
12	nozzle, and a largely over expanded transport
13	nozzle, respectively;
14	
15	Figs. 5 to 10 show alternative arrangements of a
16	contoured passage to initiate turbulence;
17	
18	Fig. 11 is a schematic showing the interaction of a
19	transport and working fluid as they issue from a
20	transport and working nozzle;
21	
22	Fig. 12 is a cross-sectional elevation view of an
23	alternative embodiment of the apparatus of Fig. 1
24	having a diverging mixing chamber;
25	•
26	Fig. 13 is a cross-sectional elevation view of an
27	alternative embodiment of the apparatus of Fig. 12
28	having an additional transport nozzle;
29	
30	Fig. 14 is a cross-sectional elevation view of the
31	apparatus of Fig. 1 enclosed in a casing;
32	

Fig. 15 is a cross-sectional elevation view of an 1 2 apparatus for generating a mist substantially similar to Fig. 1 save that a mixing chamber has 3 been closed upstream; 4 5 Fig. 16 is a cross-sectional elevation view of an 6 apparatus for generating a mist in accordance with 7 an alternative embodiment of the present invention; 8 9 Fig. 17 is a cross-sectional elevation view of an 10 alternative embodiment of the apparatus of Fig. 16 11 having an additional transport nozzle; 12 13 Fig. 18 is a cross-sectional elevation view of an 14 apparatus for generating a mist in accordance with a 15 further alternative embodiment of the present 16 invention; 17 18 Fig. 19 is a cross-sectional elevation view of an 19 20 additional embodiment of the apparatus of Fig. 18 having an additional transport nozzle; 21 22 Fig. 20 is a cross-sectional elevation view of an 23 apparatus for generating a mist in accordance with 24 yet a further embodiment of the present invention; 25 -26 and 27 Fig. 21 is a cross-sectional elevation view of the 28 apparatus of Fig. 20 having a modification. 29

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Where appropriate, like reference numerals have been 1 substantially used for like parts throughout the 2 3 specification. 4 Referring to Fig. 1 there is shown an apparatus for 5 generating a mist, a mist generator 1, comprising a 6 conduit or housing 2 defining a passage 3 providing 7 an inlet 4 for the introduction of an inlet fluid, 8 an outlet or exit 5, and a mixing chamber 3A, the 9 passage 3 being of substantially constant circular 10 cross section. 11 12 The passage 3 may be of any convenient cross-13 sectional shape suitable for the particular 14 application of the mist generator 1. The passage 3 15 shape may be circular, rectilinear or elliptical, or 16 any intermediate shape, for example curvilinear. 17 18 The mixing chamber 3A is of constant cross-sectional 19 area but the cross-sectional area may vary along the 20 mixing chamber's length with differing degrees of 21 reduction or expansion, i.e. the cross-sectional 22 area of the mixing chamber may taper at different 23 angles at different points along its length. 24 mixing chamber may taper from the location of the 25 transport nozzle 16 and the taper ratio may be 26 selected such that the multi-phase flow velocity and 27 trajectory is maintained at its optimum or desired 28 position. 29 30 The mixing chamber 3A is of variable length in order 31 to provide a control on the mist's droplet formation 32

1	parameters, i.e. droplet size, droplet
2	density/distribution, velocity (projected distance)
3	and spray cone angle. The length of the mixing
4	chamber is thus chosen to provide the optimum
5	performance regarding momentum transfer and to
6	enhance turbulence. In some embodiments the length
7	may be adjustable in situ rather than pre-designed
8	in order to provide a measure of versatility.
9	
LO	The mixing chamber geometry is determined by the
11	desired and projected output performance of the
12	discharge of mist and to match the designed steam
L3	conditions and nozzle geometry. In this respect it
L 4	will be appreciated that there is a combinatory
15	effect as between the various geometric features and
1.6	their effect on performance, namely droplet size,
L7	droplet density, mist spray cone angle and projected
18	distance.
19	
20	The inlet 4 is formed at a front end of a protrusion
21	6 extending into the housing 2 and defining
22	exteriorly thereof a chamber or plenum 8 for the
23	introduction of a transport fluid into the mixing
24	chamber 3A, the plenum 8 being provided with a
25	transport fluid feed port 10. The protrusion 6
26	defines internally thereof part of the passage 3.
27	
28	The transport fluid is steam, but may be any
29	compressible fluid, such as a gas or vapour, or may
30	be a mixture of compressible and flowable fluids.
31	It is envisaged that to allow a quick start to the
2.2	mist generator 1 the transport fluid can initially

Meanwhile, a rapid steam generator or other 1 be air. means can be used to generate steam. Once the steam 2 is formed, the air supply can be switched to the 3 steam supply. It is also envisaged that air or 4 other compressible fluids and/or flowable fluids can 5 be used to regulate the temperature of the transport 6 fluid, which in turn can be used to control the mist 7 droplet formation. 8 9 A distal end 12 of the protrusion 6 remote from the 10 inlet 4 is tapered on its relatively outer surface 11 14 and defines a transport nozzle 16 between it and 12 a correspondingly tapered part 18 of the inner wall 13 of the housing 2, the transport nozzle 16 being in 14 fluid communication with the plenum 8. 15 16 The transport nozzle 16 is so shaped (with a 17 convergent-divergent portion) as in use to give 18 supersonic flow of the transport fluid into the 19 mixing chamber 3A. For a given steam condition, 20 i.e. dryness (quality), pressure, velocity and 21 temperature, the transport nozzle 16 is preferably 22 configured to provide the highest velocity steam 23 jet, the lowest pressure drop and the highest 24 enthalpy between the plenum and nozzle exit. 25 However, it is envisaged that the flow of transport 26 fluid into the mixing chamber may alternatively be 27 sub-sonic in some applications for application or 28 process requirements, or transport fluid and/or 29 working fluid property requirements. For instance, 30 the jet issuing from a sub-sonic flow will be easier 31

to divert compared with a supersonic jet.

Т	Accordingly, a cransport nozzie could be adapted
2	with deflectors to give a wider cone angle than
3	supersonic flow conditions. However, whilst sub-
$\tilde{4}$	sonic flow may provide a wider spray cone angle,
5	there is a trade-off with an increase in the mist's
6	droplet size; but in some applications this may be
7	acceptable.
8	
9	Thus, the transport nozzle 16 corresponds with the
LO .	shape of the passage 3, for example, a circular
11	passage would advantageously be provided with an
L2	annular nozzle circumscribing the said passage.
L3	
4	It is anticipated that the transport nozzle 16 may
.5	be a single point nozzle which is located at some
.6	point around the circumference of the passage to
L7	introduce transport fluid into the mixing chamber.
L8	However, an annular configuration will be more
19	effective compared with a single point nozzle.
20.	
21	The term "annular" as used herein is deemed to
22	embrace any configuration of nozzle or nozzles that
23	circumscribes the passage 3 of the mist generator 1,
24	and encompasses circular, irregular, polygonal,
25	elliptical and rectilinear shapes of nozzle.
26	
27	In the case of a rectilinear passage, which may have
82	a large width to height ratio, transport nozzles
29	would be provided at least on each transverse wall,
30	but not necessarily on the sidewalls, although the
31	invention optionally contemplates a full
32	circumscription of the passage by the nozzles

For example the mist irrespective of shape. 1 generator could be made to fit a standard door 2 letterbox to allow fire fighters to easily treat a 3 house fire without the need to enter the building. Size scaling is important in terms of being able to 5 readily accommodate differing designed capacities in б contrast to conventional equipment. 7 8 The transport nozzle 16 has an area ratio, defined 9 as exit area to throat area, in the range 1.75 to 15 10 with an included angle (α) substantially equal to or 11 less than 6 degrees for supersonic flow, and 12 substantially equal to or less than 12 degrees for 13 sub-sonic flow; although the included angle (α) may 14 be greater. The angular orientation of the 15 transport nozzle 16 is β = 0 to 30 degrees relative 16 . to the boundary flow of fluid within the conduit at 17 the nozzle's exit. However, the angle β may be 18 greater. 19 20 The transport nozzle 16 may, depending on the 21 application of the mist generator 1, have an 22 irregular cross section. For example, there may be 23 an outer circular nozzle having an inner ellipsoid 24 or elliptical nozzle which both can be configured to 25 provide particular flow patterns, such as swirl, in 26 the mixing chamber to increase the intensity of the 27 shearing effect and turbulence. 28 29 A working nozzle 34, located downstream of the 30 transport nozzle 16 nearer to the exit 5, is formed 31 in a second plenum 32 provided in the housing 2. 32

1	The working nozzle 34 is annular and circumscribes
2	the passage 3.
3	
4	The working nozzle 34 corresponds with the shape of
5	the passage 3 and/or the transport nozzle 16 and
6	thus, for example, a circular passage would
7	advantageously be provided with an annular working
8	nozzle circumscribing said passage. However, it is
9	to be appreciated that the working nozzle 34 need
10	not be annular, or indeed, need not be a nozzle.
11	The working nozzle 34 need only be an inlet to allow
12	a working fluid to be introduced into the mixing
13	chamber 3A.
14	
15	In the case of a rectilinear passage, which may have
16	a large width to height ratio, working nozzles would
17	be provided at least on each transverse wall, but
18	not necessarily on the sidewalls, although the
19	invention optionally contemplates a full
20	circumscription of the passage by the working nozzle
21	irrespective of shape.
22	
23	The working nozzle 34 may be used for the
24	introduction of gases or liquids or of other
25	additives that may, for example, be treatment
26	substances for the working fluid or may be
27	particulates in powder or pulverant form to be mixed
28	with the working fluid. For example, water and an
29	additive may be introduced together via a working
30	nozzle (or separately via two working nozzles) for
31	water mist applications. The working fluid and
32	additive are entrained into the mist generator 1 by

the low pressure created within the mist generator 1 (mixing chamber). The fluids or additives may also 2 be pressurised by an external means and pumped into 3 the mist generator, if required. 4 5 For fire fighting applications, typically the 6 working fluid is water, but may be any flowable 7 fluid or mixture of flowable fluids requiring to be 8 dispersed into a mist, e.g. any non-flammable liquid 9 or flowable fluid (inert gas) which absorbs heat 10 when it vaporises may be used instead of, or in 11 addition to via a second working nozzle, the water. 12 13 The working nozzle 34 may be located as close as 14 possible to the projected surface of the transport 15 fluid issuing from the transport nozzle 16. 16 practice and in this respect a knife edge separation 17 between the transport fluid stream and the working 18 fluid stream issuing from their respective nozzles 19 may be of advantage in order to achieve the 20 requisite degree of interaction of said fluids. 21 angular orientation of the transport nozzle 16 with 22 respect to the stream of the working fluid is of 23 importance. 24 25 The transport nozzle 16 is conveniently angled 26 towards the stream of working fluid issuing from the 27 working nozzle 34 since this occasions penetration 28 of the working fluid. The angular orientation of 29 both nozzles is selected for optimum performance to 30 enhance turbulence, which is dependent inter alia on 31 the nozzle orientation and the internal geometry of 32

1	the mixing chamber, to achieve a desired droplet
2	formation (i.e. size, distribution, spray cone angle
3	and projection). Moreover, the creation of
4	turbulence, governed inter alia by the angular
5	orientation of the nozzles, is important to achieve
6	optimum performance by dispersal of the working
7	fluid in order to increase acceleration by momentum
8	transfer and mass transfer.
9	
10	Simply put, the more turbulence there is generated,
11	the smaller the droplet size achievable.
12	
13	Figs. 2 to 4 show schematics of different
14	configurations of the transport and working nozzles,
15	which provide different degrees of turbulence.
16	
17	Fig. 2 shows an over expanded transport nozzle. The
18	transport nozzle can be configured to provide a
19	particular steam pressure gradient across it. One
20	parameter that can be changed/controlled is the
21	degree of expansion of the steam through the nozzle.
22	Different steam exit pressures provide different
23	steam exit velocities and temperatures with a
24	subsequent effect on the droplet formation of the
25	mist.
26	
.27	With an over expanded nozzle the steam exiting the
28	transport nozzle is over expanded such that its
29	local pressure is less than local atmospheric
30	pressure. For example, typical pressures are 0.7 to
31	0.8 bar absolute, with a subsequent steam
32	temperature of approximately 85°C.

1 This results in the formation of very weak shocks in 2 the flow. The advantages of this arrangement is 3 that the steam velocity is high, therefore there is 4 a very high primary and secondary break up, which 5 results in relatively smaller droplets. It can also 6 be quieter in operation than other nozzle 7 arrangements (as will be discussed), due to the lack 8 of strong shocks. 9 10 There is a trade-off though in that there is reduced 11 suction pressure created within the mist generator 12 due to the lack of condensation shocks. However, 13 this feature is only desired to entrain the inlet or 14 working fluid through the mist generator rather than 15 pumping it in. 16 17 Fig. 3 shows an under expanded transport nozzle. 1.8 With under expanded nozzles the exit steam pressure 19 is higher than local atmospheric pressure, for 20 example it can be approximately 1.2 bar absolute, at 21 a temperature of approximately 115°C. This results 22 in local expansion and condensation shocks. 23 higher temperature differential between the steam 24 and water can exist, therefore local condensation 25 shocks are generated. This results in a higher 26 suction pressure being generated through the mist 27 generator for the entrainment of the working fluid 28 and inlet fluid. 29 30 However, there is a trade-off in that an under 31 expanded nozzle has a lower steam velocity, 32

- 1 resulting in a less efficient primary and secondary
- 2 break up, leading to slightly larger droplet sizes.

- 4 Fig. 4 shows a largely over expanded transport
- 5 nozzle. This alternative arrangement has a typical
- 6 exit pressure of approximately 0.2 bar absolute.
- 7 However, the exit velocity can be very high,
- 8 typically approximately 1500m/s (approximately Mach
- 9 3). This high velocity results in the generation of
- 10 a very strong localised aerodynamic shock (normal
- 11 shock) at the steam exit. This shock is so strong
- 12 that theoretically downstream of the shock the
- pressure increases to approximately 1.2bar absolute
- and rises to a temperature of approximately 120°C.
- 15 This higher temperature may help to reduce the
- 16 surface tension of the water, so helping to reduce
- 17 the droplet size. This resultant higher temperature
- 18 can be used in applications where heat treatment of
- 19 the working and/or inlet fluid is required, such as
- 20 the treatment of bacteria.

21

- 22 However, the trade-off with this arrangement is that
- 23 the strong shocks reduce the velocity of the steam,
- therefore there is a reduced effect on the high
- 25 shear droplet break up mechanism. In addition, it
- 26 may be noisy.

- 28 In operation the inlet 4 is connected to a source of
- 29 inlet fluid which is introduced into the inlet 4 and
- 30 passage 3. In this specific example relating to
- 31 fire suppression, the inlet fluid is air, but may by
- 32 any flowable fluid or mixture of flowable fluids.

1	
2	The working fluid, water, is introduced into a feed
3	port 30, where the water flows into the plenum 32,
4	and out through the working nozzle 34.
5	
6	However, it is anticipated that working fluid may be
7	introduced into the mixing chamber via the inlet 4,
8	where a second working fluid may be introduced into
9	the mixing chamber via a working nozzle.
LO	
L 1	The transport fluid, steam, is introduced into the
L2	feed port 10, where the steam flows into the plenum
L3	8, and out through the transport nozzle 16 as a high
L 4	velocity steam jet.
15	
16	The high velocity steam jet issuing from the
L7	transport nozzle 16 impacts with the water stream
L8	issuing from the nozzle 34 with high shear forces,
19	thus atomising the water breaking it into fine
20	droplets and producing a well mixed three-phase
21	condition constituted by the liquid phase of the
22	water, the steam and the air. In this instance, the
23	energy transfer mechanism of momentum and mass
24	transfer occasion's induction of the water through
25	the mixing chamber 3A and out of the exit 5. Mass
26	transfer will generally only occur for hot transport
27	fluids, such as steam.
28	
29	In simple terms, the present invention uses the
30	transport fluid to slice up the working fluid. As
3 7	already touched on, the more turbulence you have,

the smaller the droplets formed.

Ŧ	
2	The present invention has a primary break up
3	mechanism and a secondary break up mechanism to
4	atomise the working fluid. The primary mechanism is
5	the high shear between the steam and the water,
6	which is a function of the high relative velocities
7	between the two fluids, resulting in the formation
8	of small waves on the boundary surface of the water
9	surface, ultimately forming ligaments which are
LO	stripped off.
L1	
12	The secondary break up mechanism involves two
13	aspects. The first is further shear break up, which
14	is a function of any remaining slip velocities
15	between the water and the steam. However, this
16	reduces as the water ligaments/droplets are
17	accelerated up to the velocity of the steam. The
18	second aspect is turbulent eddie break up of the
19	water droplets caused by the turbulence of the
20 -	steam. The turbulent eddie break up is a function
21	of transport nozzle exit velocities, local
22	turbulence, nozzle orientation (this effects the way
23	the mist interacts with itself), and the surface
24	tension of the water (which is effected by the
25	temperature).
26	
27	The primary break up mechanism of the working fluid
28	may be enhanced by creating initial instabilities in
29	the working fluid flow. Deliberately created
30	instabilities in the transport fluid/working fluid
31	interaction layer encourages fluid surface turbulent
32	dissipation resulting in the working fluid

dispersing into a liquid-ligament region, followed 1 2 by a ligament-droplet region where the ligaments and droplets are still subject to disintegration due to 3 aerodynamic characteristics. 4 5 The interaction between the transport fluid and the 6 7 working fluid, leading to the atomisation of the 8 working fluid, is enhanced by flow instability. Instability enhances the droplet stripping from the 9 10 contact surface of the flow of the working fluid. 11 turbulent dissipation layer between the transport and working fluids is both fluidically and 12 mechanically (geometry) encouraged ensuring rapid 13 14 fluid dissipation. 15 The internal walls of the flow passage immediately 16 17 upstream of the transport nozzle 16 exit may be contoured to provide different degrees of turbulence 18 to the working fluid prior to its interaction with 19 20 the transport fluid issuing from the or each nozzle. 21 Fig. 5 shows the internal walls of the passage 3 22 23 provided with a contoured internal wall in the region 19 immediately upstream of the exit of the 24 25 transport nozzle 16 is provided with a tapering wall 26 130 to provide a diverging profile leading up to the exit of the transport nozzle 16. The diverging wall 27 geometry provides a deceleration of the localised 28 29 flow, providing disruption to the boundary layer flow, in addition to an adverse pressure gradient, 30 which in turn leads to the generation and 31

propagation of turbulence in this part of the 1 working fluid flow. 2 3 An alternative embodiment is shown in Fig. 6, which shows the internal wall 19 of the flow passage 3 5 immediately upstream of the transport nozzle 16 6 being provided with a diverging wall 130 on the bore 7 surface leading up to the exit of the transport 8 nozzle 16, but the taper is preceded with a step 9 In use, the step results in a sudden increase 10 in the bore diameter prior to the tapered section. 11 The step 'trips' the flow, leading to eddies and 12 turbulent flow in the working fluid within the 13 diverging section, immediately prior to its 14 interaction with the steam issuing from the 15 transport nozzle 16. These eddies enhance the 16 initial wave instabilities which lead to ligament 17 formation and rapid working fluid dispersion. 18 19 The tapered diverging section 130 could be tapered 20 over a range of angles and may be parallel with the 21 walls of the bore. It is even envisaged that the 22 tapered section 130 may be tapered to provide a 23 converging geometry, with the taper reducing to a 24 diameter at its intersection with the transport 25 nozzle 16 which is preferably not less than the bore 26 diameter. 27 28 The embodiment shown in Fig. 6 is illustrated with 29 the initial step 132 angled at 90° to the axis of 30 the bore 3. As an alternative to this 31 configuration, the angle of the step 132 may display 32

a shallower or greater angle suitable to provide a 1 'trip' to the flow. Again, the diverging section 2 130 could be tapered at different angles and may 3 even be parallel to the walls of the bore 3. 4 Alternatively, the tapered section 130 may be 5 tapered to provide a converging geometry, with the 6 taper reducing to a diameter at its intersection 7 with the transport nozzle 16 which is preferably not 8 less than the bore diameter. 9 10 Figs. 7 to 10 illustrate examples of alternative 11 contoured profiles 134, 136, 138, 140. All of these 12 are intended to create turbulence in the working 13 fluid flow immediately prior to the interaction with 14 the transport fluid issuing from the transport 15 nozzle 16. 16 17 Although Figs. 5 to 10 illustrate several 18 combinations of grooves and tapering sections, it is 19 envisaged that any combination of these features, or 20 any other groove cross-sectional shape may be 21 employed. 22 23 Similarly, the transport, working and supplementary 24 nozzles, and the mixing chamber, may be adapted with 25 such contours to enhance turbulence. 26 27 The length of the mixing chamber 3A can be used as a 28 parameter to increase turbulence, and hence, 29 decrease the droplet size, leading to an increased 30 cooling rate. 31

Fig. 11 shows a schematic of the interaction of the 1 working and transport flows as they issue from their 2 respective nozzles. Current thinking suggests that 3 optimum performance is achieved when the length of 4 the mixing chamber is limited to the point where the 5 increasing thickness boundary layer between the 6 steam and the water touches the inner surface of the 7 housing 2. Keeping the mixing chamber short like 8 this also allows air to be entrained at the exit 5 9 from the outside surface of the mist generator, 10 where the entrained air increases the mixing and 11 turbulence intensity, and therefore, the mist's 12 droplet formation. In other words, increased 13 intensity of the turbulence allows for the 14 generation of smaller working fluid droplets within 15 The advantage of having smaller water 16 the mist. droplets is that they have a relatively increased 1.7 cooling rate compared with larger droplet sizes. 18 19 The properties or parameters of the inlet fluid, 20 working fluid and transport fluid, for example, 21 quality, flow rate, velocity, pressure and 22 temperature, can be regulated or controlled or 23 manipulated to give the required intensity of 24 shearing and hence, the required droplet size, 25 droplet distribution, spray cone angle and 26 The properties of the inlet, projection distance. 27 working and transport fluids being controllable by 28 either external means, such as a pressure regulation 29 means, and/or by the angular orientation and 30 internal geometry of the nozzles 16, 34. 31 32

The quality of the inlet and working fluids refer to 1 its purity, viscosity, density, and the 2 presence/absence of contaminants. 3 The mechanism of the present invention primarily 5 relies on the momentum transfer between the 6 transport fluid and the working fluid, which 7 provides for shearing of the working fluid on a 8 continuous basis by shear dispersion and/or 9 dissociation, plus provides the driving force to 10 propel the generated mist out of the exit. 11 when the transport fluid is a hot compressible gas, 12 for example steam, i.e. the transport fluid is of a 13 higher temperature than the working fluid, it is 14 thought that this mechanism is further enhanced with 15 a degree of mass transfer between the transport 16 fluid and the working fluid as well. Again, when 17 the transport fluid is hotter than the working fluid 18 the heat transfer between the fluids and the 19 resulting increase in temperature of the working 20 fluid further aids the dissociation of the liquid 21 into smaller droplets by reducing the viscosity and 22 surface tension of the liquid. 23 24 The intensity of the shearing mechanism, and 25 therefore the size of the droplets created, and the _26 propelling force of the mist, is controllable by 27 manipulating the various parameters prevailing 28 within the mist generator 1 when operational. 29 Accordingly the flow rate, pressure, velocity, 30 temperature and quality, e.g. in the case of steam 31 the dryness, of the transport fluid, may be 32

regulated to give a required intensity of shearing, 1 which in turn leads to the mist emerging from the exit having a homogeneous working fluid droplet 3 distribution having droplets which are of substantially uniform size, a substantial portion of 5 which have a size less than 50 mm. 6 7 Similarly, the flow rate, pressure, velocity, 8 quality and temperature of the fluids which make up 9 the inlet and working fluids, which are either 10 entrained into the mist generator by the mist 11 generator itself (due to shocks and the momentum 12 transfer between the transport and working fluids) 13 or by external means, may be regulated to give the 14 required intensity of shearing and desired droplet 15 size. 16 17 In carrying out the method of the present invention 18 the creation and intensity of the dispersed droplet 19 flow is occasioned by the design of the transport 20 nozzle 16 interacting with the setting of the 21 desired parametric conditions, for example, in the 22 case of steam as the transport fluid, the pressure, 23 the dryness or steam quality, the velocity, the 24 temperature and the flow rate, to achieve the 25 required performance of the transport nozzle, i.e. 26 generation of a water mist with a substantially 27 uniform droplet distribution, a substantial portion 28 of which have a size less than 50 µm. 29 30 The performance of the present invention can be 31 complimented with the choice of materials from which

it is constructed. Although the chosen materials 1 have to be suitable for the temperature, steam 2 pressure and working fluid, there are no other 3 For example, high restrictions on choice. 4 temperature composites, stainless steel, or 5 aluminium could be used. 6 7 The nozzles may advantageously have a surface 8 This will help reduce wear of the nozzles, 9 and avoid any build up of agglomerates/deposits 10 therein, amongst other advantages. 11 12 The nozzles 16, 34 may be continuous (annular) or 13 may be discontinuous in the form of a plurality of 14 apertures, e.g. segmental, arranged in a 15 circumscribing pattern that may be circular. 16 either case each aperture may be provided with 17 substantially helical or spiral vanes formed in 18 order to give in practice a swirl to the flow of the 19 transport fluid and working fluid respectively. 20 Alternatively swirl my be induced by introducing the 21 transport/working fluid into the mist generator in 22 such a manner that the transport/working fluid flow 23 induces a swirling motion in to and out of each 24 nozzle 16, 34. For example, in the case of an 25 annular transport nozzle, and with steam as the 26 transport fluid, the steam may be introduced via a 27 tangential inlet off-centre of the axial plane, 28 thereby inducing swirl in the plenum before passing 29 through the transport nozzle. The same would apply 30 to an annular working nozzle where the working fluid 31 would induce a swirl before passing through the 32

working nozzle. As a further alternative the 1 transport and working nozzles may circumscribe the 2 passage in the form of a continuous substantially 3 helical or spiral scroll over a length of the 4 passage, the nozzle apertures being formed in the 5 6 wall of the passage. 7 Whilst the nozzles 16, 34 are shown in Fig. 1 as 8 being directed towards the exit 5, it is also 9 envisaged that the working nozzle 34 may be 10 directed/angled towards the inlet 4, which may 11 result in greater turbulence. Also, the working 12 nozzle 34 may be provided at any angle up to 180 13 degrees relative to the transport nozzle in order to 14 produce greater turbulence by virtue of the higher 15 shear associated with the increasing slip velocities 16 between the transport and working fluids. For 17 example, the working nozzle may be provided 18 19 perpendicular to the transport nozzle. 20 In some embodiments of the present invention a 21 series of transport nozzles is provided lengthwise 22 of the passage 3 and the geometry of the nozzles may 23 vary from one to the other dependent upon the effect 24 25 desired. For example, the angular orientation may vary one to the other. The nozzles may have 26 differing geometries to afford different effects, 27 i.e. different performance characteristics, with 28 possibly differing parametric transport conditions. 29 For example some nozzles may be operated for the 30 purpose of initial mixing of different liquids and 31 gasses whereas other nozzles are used simultaneously 32

for additional droplet break up or flow 1 directionalisation. Each nozzle may have a mixing 2 chamber section downstream thereof. In the case 3 where a series of nozzles is provided, the number of 4 transport nozzles and working nozzles is optional. 5 6 A cowl (not shown) may be provided downstream of the 7 exit 5 from the passage 3 in order to further 8 control the mist. The cowl may comprise a number of 9 separate sections arranged in the radial direction, 10 each section controlling and re-directing a portion 11 of the mist spray emerging from the exit 5 of the 12 mist generator 1. 13 14 Fig. 12 shows an embodiment of the present invention 15 substantially similar to that shown in Fig. 1 save 16 that the mist generator 1 is provided with a 17 diverging mixing chamber section 3A, and the angular 18 orientation (β) of the nozzles 16, 34 have been 19 adjusted and angled to provide the desired 20 interaction between the steam (transport fluid) and 21 the water (working fluid) occasioning the optimum 22 energy transfer by momentum and mass transfer to 23 enhance turbulence. 24 25 This embodiment operates in substantially the same 26 way as previous embodiments save that this 27 embodiment provides a more diffuse or wider spray 28 cone angle and therefore a wider discharge of mist 29 coverage. Angled walls 36 of the mixing chamber 3A 30 may be angled at different divergent and convergent 31

1	angles to provide different spray cone angles and a
2	wider discharge of mist coverage.
3	
. 4	Referring now to Fig. 13, which shows an embodiment
5 -	of the present invention substantially similar to
6	that illustrated in Fig. 12 save that an additional
7	transport fluid feed port 40 and plenum 42 are
8	provided in housing 2, together with a second
9	transport nozzle 44 formed at a location downstream
10	of the working nozzle 34 nearer to the exit 5.
11	
12	The second transport nozzle 44 is used to introduce
13	the transport fluid (steam) into the mixing chamber
14	3A downstream of the working fluid (water). The
15	second transport nozzle may be used to introduce a
16	second transport fluid.
17	
18	In this embodiment the three nozzles 16, 34, 44 are
19	located coincident with one another thus providing a
20	co-annular nozzle arrangement.
21	
22	This embodiment is provided with a diverging mixing
23	chamber section 3A and the angles of the nozzles 16,
24	34, 44 are angled to provide the desired angles of
25	interaction between the two streams of steam and the
26	water, thus occasioning the optimum energy transfer
27	by momentum and mass transfer to enhance turbulence.
28	The diverging walls 36 of the mixing chamber provide
29	a more diffuse or wider spray cone angle and
30	therefore a wider discharge of mist coverage. The
31	angle of the walls 36 of the mixing chamber 3A may

be varied convergent-divergent to provide different
spray cone angles.

3

In operation two high velocity streams of steam exit 4 their respective transport nozzles 16, 44, and 5 sandwich the water stream issuing from the working 6 nozzle 34. This embodiment both enhances the 7 droplet formation by providing a double shearing 8 action, and also provides a fluid separation or 9 cushion between the water and the walls 36 of the 10 mixing chamber 3A, thus preventing small water 11 droplets being lost through coalescence on the 12 angled walls 36 of the mixing chamber 3A before 13 exiting the mist generator 1 via the exit 5. In 14 alternative embodiments, not shown, the mixing 15 chamber section 3A may be converging. This will 16 provide a greater exit velocity for the discharge of 17

18 19

With reference to Fig. 14, the mist generator 1 of
Fig. 1 is disposed centrally within a cowl or casing
50. The casing 50 comprises a diverging inlet
portion 52 having an inlet opening 54, a central
portion 56 of constant cross-section, leading to a
converging outlet portion 58, the outlet portion 58
having an outlet opening 60.

mist and therefore a greater projection range.

27

In use the inlet opening 54 and the outlet opening
60 are in fluid communication with a body of the
inlet fluid (air) either therewithin or connected to
a conduit. Although Fig. 14 illustrates use of the
mist generator 1 of Fig. 1 disposed centrally within

1	the casing 50, it is envisaged that any of the
2	embodiments of the present invention may also be
3	used instead.
4	
5	In operation the inlet fluid (air) is drawn through
6	the casing 50 (by shocks and momentum transfer), or
7	is pumped in by external means, with flow being
8	induced around the housing 2 and also through the
9	passage 3 of the mist generator 1.
10	
11	The convergent portion 58 of the casing 50 provides
12	a means of enhancing a momentum transfer (suction)
13	in mixing between the flow exiting the mist
14	generator 1 at exit 5 and the fluid drawn through
15	the casing 50. The enhanced suction and mixing of
16	the mist with the fluid drawn through the casing 50
17	could be used in such applications as gas cooling,
18	decontamination and gas scrubbing.
19	
20	As an alternative to this specific configuration
21	shown in Fig. 14, inlet portion 52 may display a
22	shallow angle or indeed may be dimensionally
23	coincident with the bore of the central portion 56.
24	The outlet portion 58 may be of varied shape which
25	has different accelerative and mixing performance on
26	the spray cone angle and projection range on the
27	discharge of mist.
28	
29	In a further embodiment of the present invention, as
30	shown in Fig. 15, there is no straight-through
31	passage 3 as with previous embodiments. Thus there

is no requirement for the introduction of the inlet 1 2 fluid (air). In this embodiment the apparatus for generating a 4 mist (mist generator 1) comprises a conduit or 5 housing 2, providing a mixing chamber 9, a transport 6 fluid inlet 3, a working fluid inlet 4 and an outlet 7 8 or exit 5. 9 The transport fluid inlet 3 has an annular chamber 10 or plenum 8 provided in the housing 2, the inlet 3 11 also has a transport nozzle 16 for the introduction 12 of a transport fluid into the mixing chamber 9. 13 14 A protrusion 6 extends into the housing 2 and 15 defines a plenum 8 for the introduction of the 16 transport fluid into the mixing chamber 9 via the 17 transport nozzle 16. 18 19 A distal end 12 of the protrusion 6 is tapered on 20 its relatively outer surface 14 and defines the 21 transport nozzle 16 between it and a correspondingly 22 tapered part 18 of the housing 2. 23 24 The working fluid inlet 30 has a plenum 32 provided 25 in the housing 2, the working fluid inlet 30 also 26 has a working nozzle 34 formed at a location 27 coincident with that of the transport nozzle 16. 28 29 The transport nozzle 16 and working nozzle 34 are 30 substantially similar to that of previous 31 embodiments. 32

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In operation the working fluid inlet 30 is connected. 2 to a source of working fluid, water. The transport 3 fluid inlet 3 is connected to a source of transport fluid, steam. Introduction of the steam into the 5 inlet 3, through the plenum 8, causes a jet of steam 6 to issue forth through the transport nozzle 16. 7 parametric characteristics or properties of the steam, for example, pressure, temperature, dryness 9 (quality), etc., are selected whereby in use the 10 steam issues from the transport nozzle 16 at 11 supersonic speeds into a mixing region of the 12 chamber 10, hereinafter described as the mixing 1.3 chamber 9. The steam jet issuing from the transport 14 nozzle 16 impacts the working fluid issuing from the 15 working nozzle 34 with high shear forces, thus 16 atomising the water into droplets and occasioning 17 induction of the resulting water mist through the 18 mixing chamber 9 towards the exit 5. 19 20 The parametric characteristics, i.e. the internal 21 geometries of the nozzles 16, 34 and their angular 22 orientation, the cross-section and length of the 23 mixing chamber, and the properties of the working 24 and transport fluids are modulated/manipulated to

29

25

26

27

28

Fig. 16 shows yet a further embodiment of the 30 present invention similar to that illustrated in 31 Fig. 15 save that the protrusion 6 incorporates a 32

droplets with a size less than 50 mm.

discharge a water mist with a substantially uniform

droplet distribution having a substantial portion of

supplementary nozzle 22, which is axial to the

longitudinal axis of the housing 2 and which is in 2 fluid communication with the mixing chamber 9. 3 inlet 3a is formed at a front end of the protrusion 4 6 (distal from the exit 5) extending into the 5 housing 2 incorporating interiorly thereof a plenum 6 7 for the introduction of the transport fluid, 7 The plenum 7 is in fluid communication with 8 the plenum 8 through one or more channels 11. 9 10 A distal end 12 of the protrusion 6 remote from the 11 inlet 3A is tapered on its internal surface 20 and 12 defines a parallel axis aligned supplementary nozzle 13 22, the supplementary nozzle 22 being in fluid 14 communication with the plenum 7. 15 16 The supplementary nozzle 22 is so shaped as in use 17 to give supersonic flow of the transport fluid into 18 the mixing chamber 9. For a given steam condition, 19 i.e. dryness (quality), pressure and temperature, 20 the nozzle 22 is preferably configured to provide 21 the highest velocity steam jet, the lowest pressure 22 drop and the highest enthalpy between the plenum and 23 the transport nozzle exit. However, it is envisaged 24 that the flow of transport fluid into the mixing 25 chamber may alternatively be sub-sonic in some 26 applications as hereinbefore described. 27 28 The supplementary nozzle 22 has an area ratio in the 29 range 1.75 to 15 with an included angle (lpha) less 30 than 6 degrees for supersonic flow, and 12 degrees 31 for sub-sonic flow; although (α) may be higher. 32

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1	
2	It is to be appreciated that the supplementary
3	nozzle 22 is angled to provide the desired
4	interaction between the transport and working fluid
5	occasioning the optimum energy transfer by momentum
6	and mass transfer to obtain the required intensity
7	of shearing suitable for the required droplet size.
8	The supplementary nozzle 22 as shown in Fig. 16 may
9	be located off-centre and/or may be tilted.
10	
11	In operation the working fluid inlet 30 is connected
12	to a source of the working fluid to be dispersed,
13	water. The fluid inlet 3a is connected to a source
14	of transport fluid, steam. Introduction of the
15	steam into the inlet $3a$, through the plenums 7 , 8
16	causes a jet of steam to issue forth through the
17	transport nozzle 16 and the supplementary nozzle 22.
18	The parametric characteristics or properties of the
19	steam are selected whereby in use the steam issues
20	from the nozzles at supersonic speeds into the
21	mixing chamber 9. The steam jets issuing from the
22	nozzles 16, 22 impact the working fluid issuing from
23	the working nozzle 34 with high shear forces, thus
24	atomising the water into droplets and occasioning
25	induction of the resulting water mist through the
26	mixing chamber 9 towards the exit 5.
27	
28	The parametric characteristics, i.e. the internal
29	geometries of the nozzles 16, 34 and their angular
30	orientation, the cross-section (and length) of the
31	mixing chamber, and the properties of the working

and transport fluids are modulated/manipulated to

discharge a water mist with a substantially uniform 1 droplet distribution having a substantial portion of 2 droplets with a size less than 50 µm. 3 4 It is to be appreciated that the supplementary 5 nozzle 22 will increase the turbulent break up, and 6 also influence the shape of the emerging mist plume. 7 8 The supplementary nozzle 22 may be incorporated into 9 any other embodiment of the present invention. 10 11 Fig. 17 shows an embodiment substantially similar to 12 that illustrated in Fig. 16 save that an additional 13 transport fluid inlet 40 and plenum 42 are provided 14 in the housing 2, together with a second transport 15 nozzle 44 formed at a location coincident with that 16 of the working nozzle 34, thus providing a co-17 annular nozzle arrangement. 18 19 The transport nozzles 16, 44, the supplementary 20 nozzle 22 and the working nozzle 34 are angled to 21 provide the desired angles of interaction between 22 the steam and water, and optimum energy transfer by 23 momentum and mass transfer to enhance turbulence. 24 25 In operation the high velocity steam jets issuing 26 from the nozzles 16, 22, 44 impact the water with 27 high shear forces, thus breaking the water into fine 28 droplets and producing a well mixed two phase 29 condition constituted by the liquid phase of the 30 water and the steam. This both enhances the droplet 31 formation by providing a double shearing action, and 32

also provides a fluid separation or cushion between 1 the water and the internal walls 36 of the mixing 2 chamber 9. This prevents small water droplets being 3 lost through coalescence on the internal walls 36 of 4 the mixing chamber 9 before exiting the mist 5 generator 1 via the outlet 5. Additionally the 6 nozzles 16, 22, 44 are angled and shaped to provide 7 the desired droplet formation. In this instance, 8 the energy transfer mechanism of momentum and mass 9 transfer occasion's projection of the spray mist 10 through the mixing chamber 9 and out of the exit 5. 11 12 Fig. 18 shows an embodiment substantially similar to 13 that illustrated in Fig. 16 save that it is provided .14 with a diverging mixing chamber 9 and a radial 15 transport fluid inlet 3 rather than the parallel 16 axis inlet 3a shown in Fig. 16. However, either 17 inlet type may be used. 18 19 The transport nozzle 16, the supplementary nozzle 22 20 and the working nozzle 34 are angled to provide the 21 desired angles of interaction between the transport 22 and the working fluid occasioning the optimum energy 23 transfer by momentum and mass transfer to enhance 24 25 turbulence. 26 The arrangement illustrated provides a more diffuse 27 or wider spray cone angle and therefore a wider mist 28 coverage. The angle of the internal walls 36 of the 29 mixing chamber 9 relative to a longitudinal 30 centreline of the mist generator 1, and the angles 31 of the nozzles 16 ,22, 34 relative to the walls 36, 32

may be varied to provide different droplet sizes, 1 droplet distributions, spray cone angles and 2 projection ranges. In an alternative embodiment, 3 not shown, the mixing chamber 9 may be converging. 4 This will provide a narrow concentrated mist spray, 5 and may provide a greater axial velocity for the 6 mist and therefore a greater projection range. 7 8 Fig. 19 shows a further embodiment of the present 9 invention substantially similar to the embodiment 10 illustrated in Fig. 18 save that an additional 11 transport fluid inlet 40 and plenum 42 are provided 12 in the housing 2, together with a second transport 13 nozzle 44 formed at a location coincident with that 14 of the working nozzle 34, thus providing a co-15 annular nozzle arrangement. 16 17 This embodiment is provided with a diverging mixing 18 chamber section 9 and the nozzles 16, 22, 34, 44 are 19 also angled to provide the desired angles of 20 interaction between the transport and working fluid, 21 thus occasioning the optimum energy transfer by 22 momentum and mass transfer to enhance turbulence. 23 24 The arrangement illustrated provides a more diffuse 25 or wider spray cone angle and therefore a wider mist 26 coverage. The angle of the inner walls 36 of the 27 mixing chamber 9 relative to the longitudinal 28 centreline of the mist generator 1, and the angles 29 of the nozzles 16, 22, 34, 44 relative to the walls 30 36, may be varied to provide different droplet 31 sizes, droplet distributions, spray cone angles and 32

In an alternative embodiment, 1 projection ranges. 2 not shown, the mixing chamber 9 may be converging. This will provide a narrow concentrated mist spray, 3 and may provide a greater axial velocity for the 4 5 mist and therefore a greater projection range. 6 In operation the high velocity streams of steam 7 exiting their respective nozzles 16, 22, 44, 8 sandwich the water stream exiting the working nozzle 9 This both enhances the droplet formation by 10 11 providing a double shearing action, and also provides a fluid separation or cushion between the 12 water and the walls 36 of the mixing chamber 9. 13 This prevents small water droplets being lost 14 through coalescence on the internal walls of the 15 mixing chamber 9 before exiting the mist generator 16 17 via the exit 5. 18 Referring now to Fig. 20, which shows a further 19 embodiment of an apparatus for generating a mist 2.0 (mist generator 1) comprising a conduit or housing 21 2, a transport fluid inlet 3a and plenum 7 provided 22 in the housing 2 for the introduction of the 23 transport fluid, steam, into a mixing chamber 9. 24 25 The mist generator 1 also comprises a protrusion 38 at the end of the plenum 7 which is tapered on its 26 27 relatively outer surface 40 and defines an annular 28 transport nozzle 16 between it and a correspondingly tapered part 18 of the inner wall of the housing 2, 29 the transport nozzle 16 being in fluid communication 30 with the plenum 7. 31

The mist generator 1 includes a working fluid inlet 30 and plenum 32 provided in the housing 2, together 2 with a working nozzle 34 formed at a location 3 coincident with that of the transport nozzle 16. 4 5 This embodiment is provided with a diverging mixing 6 chamber section 9 and the transport nozzle 16 and 7 the working nozzle 34 are also angled to provide the 8 desired angles of interaction between the transport 9 and working fluid, thus occasioning the optimum 10 energy transfer by momentum and mass transfer to 11 enhance turbulence. The arrangement illustrated 12 provides a diffuse or wide spray cone angle and 13 therefore a wider mist coverage. The angle of the 14 internal walls 36 of the mixing chamber 9 relative 15 to the longitudinal centreline of the mist generator 16 1, and the angles of the nozzles 16, 34 relative to 17 the walls 36, may be varied to provide different 18 droplet sizes, droplet distributions, spray cone 19 angles and projection ranges. In an alternative 20 embodiment, not shown, the mixing chamber 9 may be 21 converging. This provides a narrow concentrated 22 mist spray, a greater axial velocity for the mist 23 spray and therefore a greater projection range. 24 25 Fig. 21 shows a further embodiment substantially 26 similar to that illustrated in Fig. 20 save that the 27 protrusion 38 incorporates a parallel axis aligned 28 supplementary nozzle 22, the nozzle 22 being in flow 29 communication with a plenum 7. 30 31

The supplementary nozzle 22 is substantially similar 1 to previous supplementary nozzles. 2 3 In operation the working fluid inlet 30 is connected 4 to a source of working fluid, water. The inlet 3a 5 is connected to a source of transport fluid, steam. 6 Introduction of the steam into the inlet 3a, through 7 the plenum 7 causes jets of steam to issue forth 8 through the nozzles 16, 22. The parametric 9 characteristics or properties of the steam are 1.0 selected whereby in use the steam issues from the 11 nozzles 16, 22 at supersonic speeds into the mixing 12 chamber 9. The steam jet issuing from the nozzle 16 13 impacts the working fluid issuing from the working 14 nozzle 34 with high shear forces, thus atomising the 15 water into droplets and occasioning induction of the 16 resulting water mist through the mixing chamber 9 17 towards an exit 5. The angle of the walls 36 of the 18 mixing chamber 9 relative to the longitudinal 19 centreline of the mist generator 1, and the angles 20 of the nozzles 16, 22, 34 relative to the walls 36, 21 may be varied to provide different droplet sizes, 22 droplet distributions, spray cone angles and 23 projection ranges. 24 25 It is to be appreciated that any feature or 26 derivative of the embodiments shown in Figs. 1 to 21 27 may be adopted or combined with one another to form 28 other embodiments. 29 30 It is also to be appreciated that whilst the 31

supplementary nozzles have been described in fluid

communication with the transport fluid, it is 1 anticipated that the supplementary nozzles may be 2 connected to a second transport fluid. 3 It is an advantage of the present invention that the 5 working nozzle(s) provides an annular flow having an 6 even distribution of working fluid around the 7 annulus. 8 9 With reference to the aforementioned embodiments of 10 11 the present invention, the parametric characteristics or properties of the inlet, working 12 and transport fluids, for example the flow rate, 13 pressure, velocity, quality (e.g. dryness) and 14 15 temperature, can be regulated to give the required 16 intensity of shearing and droplet formation. properties of the inlet, working and transport 17 fluids being controllable by either external means, 18 such as a pressure regulation means, or by the gap 19 20 size (internal geometry) employed within the 21 nozzles. 22 Although Figs. 16, 17, 20, 21 illustrate the 23 transport fluid inlet 3a located in a parallel axis 24 to the longitudinal centreline of the mist generator 25 26 1, feeding transport fluid directly into plenum 7, it is envisaged that the transport fluid may be 27 28 introduced through alternative locations, for 29 example through a radial inlet such as inlet 3 as 30 illustrated in Fig. 18, which in turn may feed either or both plenums 7 and 8 directly, or through 31

an alternative parallel axis location feeding

directly into plenum 8 rather than plenum 7 (not 1 shown). Additionally the fluid inlet 30 may 2 alternatively be positioned in a parallel axis 3 location (not shown), feeding working fluid along 4 the housing to the plenum 32. 5 6 In all embodiments of the present invention, the 7 working nozzles may alternatively form the inlet for 8 other fluids, or solids in flowable form such as a 9 powder, to be dispersed for use in mixing or 10 treatment purposes. For example, a second working 11 nozzle may be provided to provide chemical treatment 12 of the working fluid, such as a fire retardant, if 13 necessary. The placement of the second working 14 nozzle may be either upstream or downstream of the 15 transport nozzle or where more than one transport 16 nozzle is provided, the placement may be both 17 upstream and downstream dependent upon requirements. 18 19 Referring to the embodiments shown in Figs. 1, 12 to 20 14, for using the mist generator 1 as a fire 21 suppressant in a room or other contained volume, the 22 mist generator 1 may be either located entirely 23 within the volume or room containing a fire, or 24 located such that only the exit 5 protrudes into the 25 volume. Consequently, the inlet fluid entering via 26 inlet 4 may either be the gasses already within the 27 room, these may range from cold gasses to hot 28 products of combustion, or may be a separate fluid 29 supply, for example air or an inert gas from outside 30 In the situation where the mist generator the room. 31 1 is located entirely within the room, the induced 32

flow through the passage 3 of the mist generator 1 1 may induce smoke and other hot combustion products 2 to be drawn into the inlet 4 and be intimately mixed 3 with the other fluids within the mist generator. 4 This will increase the wetting and cooling effect on 5 these gases and particles. It is also to be 6 appreciated that the actual cooling mist will increase the wetting and cooling effect on the 8 9 gasses and particles too. 10 Generating and introducing water mist containing a 11 large amount of air into a potentially explosive 12 environment such as a combustible gas filled room 13 will result in both the reduction of risk of 14 ignition from the water mist plus the dilution of 15 the gas to a safe gas/oxygen ratio from the air. 16 17 If a fire in a contained volume has burnt most of 18 the available oxygen, a water mist may be introduced 19 but with the flow of air stopped. This helps to 20 extinguish the remaining fire without the risk of 21 adding more oxygen. To this end, the flow of the 22 inlet fluid (air) through the inlet 4 may be 23 controllable by restricting or even closing the 24 inlet 4 completely. This could be accomplished by 25 using a control valve. Alternatively, the 26 embodiments shown in Figs. 15 to 21 may be used in 27 this scenario. 28 29 In a modification, an inert gas may be used as the 30 inlet fluid in place of air, or, with regard to 31 using the embodiments shown in Figs. 15 to 21, a 32

further working nozzle may be added to introduce an 1 2 inert gas or non-flammable fluid to suppress the 3 fire. 4 Similarly, powders or other particles may be 5 entrained or introduced into the mist generator, б mixed with and dispersed with another fluid or 7 fluids. The particles being dispersed with the 8 other fluid or fluids, or wetted and/or coated or 9 otherwise treated prior to being projected. 10 11 The mist generator of the present invention has a 12 number of fundamental advantages over conventional 13 water mist systems in that the mechanism of droplet 14 formation and size is controlled by a number of 15 16 adjustable parameters, for example, the flow rate, 17 pressure, velocity, quality and temperature of the inlet, transport and working fluid; the angular 18 orientation and internal geometry of the transport, 19 supplementary and working nozzles; the cross-20 sectional area and length of the mixing chamber 3A. 21 This provides active control over the amount of 22 water used, the droplet size, the droplet 23 distribution, the spray cone angle and the projected 24 range (distance) of the mist. For example, a water 25 mist generator using steam as the transport fluid 26 can produce a water mist with a substantially 27 uniform droplet distribution having a substantial 28 portion of droplets with a size less than 50 µm, with 29 an adjustable spray cone angle and projected range 30 31 of over 40 meters.

32

1	A key advantage of the present invention is that the
2	uniform droplets formed, which have a substantial
3	portion of droplets with a size less than 50μm, have
4	sufficient momentum, because of the momentum
5	transfer, to project a sufficient distance and also
6	penetrate into the heat of a fire, which is distinct
7	with the prior art where droplet sizes less than
8	$40\mu\text{m}$ will have insufficient momentum to project a
9	sufficient distance and also penetrate into the heat
LO	of a fire.
1.1	
12	A major advantage of the present invention is its
13	ability to handle relatively more viscous working
14	fluids and inlet fluids than conventional systems.
15	The shocks and the momentum transfer that takes
16	place provide suction causing the mist generator to
17	act like a pump. Also, the shearing effect and
18	turbulence of the high velocity steam jet breaks up
19	the viscous working fluid and mixes it, making it
20	less viscous.
21	
22	The mist generator can be used for either short
23	burst operation or continuous or pulsed
24	(intermittent) or discontinuous running.
25	
26	As there are no moving parts in the system and the
27	mist generator is not dependent on small sized and
28	closely toleranced fluid inlet nozzles, there is
29	very little maintenance required. It is known that
30	due to the small orifice size and high water
31	pressures used by some of the existing water mist

1 systems, that nozzle wear is a major issue with 2 these systems. 3 4 In addition, due to the use of relatively large fluid inlets in the mist generator it is less 5 6 sensitive to poor water quality. In cases where the 7 mist generator is to be used in a marine 8 environment, even sea water may be used. 9 10 Although the mist generator may use a hot compressible transport fluid such as steam, this 11 12 system is not to be confused with existing steam 13 flooding systems which produce a very hot 14 In the current invention, the heat atmosphere. 15 transfer between the steam and the working fluid results in a relatively low water mist temperature. 16 17 For example, the exit temperature within the mist at the point of exit 5 has been recorded at less than 18 19 52°C, reducing through continued heat transfer between the steam and water to room temperature 20 21 within a short distance. The exit temperature of the discharge of water mist is controllable by 22 regulation of the steam supply conditions, i.e. flow 23 24 rate, pressure, velocity, temperature, etc., and the 25 water flow rate conditions, i.e. flow rate, 26 pressure, velocity, and temperature, and the inlet 27 fluid conditions. 28 29 Droplet formation within the mist generator may be further enhanced with the entrainment of chemicals 30 31 such as surfactants. The surfactants can be 32 entrained directly into the mist generator and

intimately mixed with the working fluid at the point 1 of droplet formation, thereby minimising the 2 quantity of surfactant required. 3 It is an advantage of the straight-through passage 5 of the mist generator, and the relatively large 6 inlet nozzle geometries, that it can accommodate 7 material that might find its way into the passage. 8 It is a feature of the present invention that it is 9 far more tolerant of the water quality used than 10 conventional water mist systems which depend on 11 small orifices and close tolerance nozzles. 12 13 The ability of the mist generator to handle and 14 process a range of working fluids provides 15 advantages over many other mist generators. As the 16 desired droplet size is achieved through high 17 velocity shear and, in the case of steam as the 18 transport fluid, mass transfer from a separate 19 transport fluid, almost any working fluid can be 20 introduced to the mist generator to be finely 21 The working fluids can dispersed and projected. 22 range from low viscosity easily flowable fluids and 23 fluid/solid mixtures to high viscosity fluids and 24 slurries. Even fluids or slurries containing 25 relatively large sold particles can be handled. 26 27 It is this versatility that allows the present 28 invention to be applied in many different 29 applications over a wide range of operating 30 conditions. Furthermore the shape of the mist 31 generator may be of any convenient form suitable for 32

the particular application. Thus the mist generator 1 may be circular, curvilinear or rectilinear, to 2 ' 3 facilitate matching of the mist generator to the 4 ′ specific application or size scaling. 5 6 The present invention thus affords wide 7 applicability with improved performance over the 8 prior art proposals in the field of water mist 9 generators. 10 11 In some embodiments of the present invention a series of transport nozzles and working nozzles is 12 13 provided lengthwise of the passage and the geometry 14 of the nozzles may vary from one to the other 15 dependent upon the effect desire. For example, the 16 angular orientation may vary one to the other. 17 nozzles may have differing geometries in order to afford different effects, i.e. different performance 18 19 characteristics, with possibly differing parametric 20 steam conditions. For example, some nozzles may be 21 operated for the purpose of initial mixing of 22 different liquids and gases whereas others are used 23 simultaneously for additional droplet break-up or 24 flow directionalisation. Each nozzle may have a 25 mixing chamber section downstream thereof. 26 case where a series of nozzles is provided the number of operational nozzles is variable. 27 28 29 The mist generator of the present invention may be employed in a variety of applications ranging from 30 fire extinguishing, suppression or control to smoke 31 32 or particle wetting.

1 Due to the relatively low pressures involved in the 2 present invention, the mist generator can be easily 3 relocated and re-directed while in operation. 4 appropriate flexible steam and water supply pipes 5 the mist generator is easily man portable. The unit 6 can be considered portable from two perspectives. 7 Firstly the transport nozzle(s) can be moved 8 anywhere only constrained by the steam and water 9 pipe lengths. This may have applications for fire 10 fighting or decontamination when the nozzle can be 11 man-handled to specific areas for optimum coverage 12 of the mist. This 'umbilical' approach could be 13 extended to situations where the nozzle is moved by 14 a robotic arm or a mechanised system, being operated 15 remotely. This may have applications in very 16 hazardous environments. 17 18 Secondly, the whole system could be portable, i.e. 19 the nozzle, a steam generator, plus a water/chemical 20 supply is on a movable platform (e.g., self 21 propelled vehicle). This would have the benefits of 22 being unrestricted by any umbilical pipe lengths. 23 The whole system could possibly utilise a back-pack 24 arrangement. 25 26 The present invention may also be used for mixing, 27 dispersion or hydration and again the shearing 28 mechanism provides the mechanism for achieving the 29 desired result. In this connection the mist 30 generator may be used for mixing one or more fluids, 31 one or more fluids and solids in flowable or 32

- Т	particulate form, for example powders. The fitting
2	may be in liquid or gaseous form. This mechanism
3	could be used for example in the fighting of forest
4	fires, where powders and other additives, such as
5	fire suppressants, can be entrained, mixed and
6	dispersed with the mist spray.
7	
8	In this area of usage lies another potential
9	application in terms of foam generation for fire
10	fighting purposes. The separate fluids, for example
11	water, a foaming agent, and possibly air, are mixed
12	within the mist generator using the transport fluid,
13	for example steam, by virtue of the shearing effect.
14	·
15	Additionally, in fire or other high temperature
16	environments the high density fine droplet mist
17	generated by the mist generator provides a thermal
18	barrier for people and fuel. In addition to
19	reducing heat transfer by convection and conduction
20 .	by cooling the air and gasses between the heat
21	source and the people or fuel, the dense mist also
22	reduces heat transfer by radiation. This has
23	particular, but not exclusive, application to fire
24	and smoke suppression in road, rail and air
25	transport, and may greatly enhance passenger post-
26	crash survivability.
27	
28	The fine droplet mist generated by the present
29	invention may be employed for general cooling
30	applications. The high cooling rate and low water
31	quantities used provide the mechanism for cooling of
32	industrial machinery and equipment. For example,

the fine droplet mist has particular application for 1 direct droplet cooling of gas turbine inlet air. 2 The fine droplet mist, typically a water mist, is 3 introduced into the inlet air of the gas turbine and due to the small droplet size and large evaporative 5 surface area, the water mist evaporates, c0ooling 6 the inlet air. The cooling of the inlet air boosts 7 the power of the gas turbine when it is operating in 8 hot environments. 9 10 Also, the very fine droplet mist produced by the 11 mist generator may be utilised for cooling and 12 humidifying area or spaces, either indoors or 13 outdoors, for the purpose of providing a more 14 habitable environment for people and animals. 15 16 The mist generator may be employed either indoors or 17 outdoors for general watering applications, for 18 example, the watering of the plants inside a 19 greenhouse. The water droplet size and distribution 20 may be controlled to provide the appropriate 21 watering mechanism, i.e. either root or foliage 22 wetting, or a combination of both. In addition, the 23 humidity of the greenhouse may also be controlled 24 with the use of the mist generator. 25 26 The mist generator may be used in an explosive 27 atmosphere to provide explosion prevention. 28 mist cools the atmosphere and dampens any airborne 29 particulates, thus reducing the risk of explosion. 30 Additionally, due to the high cooling rate and wide 31 droplet distribution afforded by the fine droplet 32

mist the mist generator may be employed for 1 explosion suppression, particularly in a contained 2 The mist generator has a further advantage 3 for use in potentially explosive atmospheres as it 4 has no moving parts or electrical wires or circuitry 5 and therefore has minimum sources of ignition. 6 7 A fire within a contained room will generally 8 produce hot gasses which rise to the ceiling. 9 is therefore a temperature gradient formed with high 10 temperatures at or near the ceiling and lower 11 temperatures towards the floor. In addition, the 12 gasses produced will generally become stratified 13 within the room at different heights. An advantage 14 of the present invention is that the turbulence and 15 projection force of the mist helps to mix the gasses 16 within the room, mixing the high temperature gasses 17 with the low temperature gasses, thus reducing the 18 hot spot temperatures of the room. 19 20 This mixing of the room's gasses, and the turbulent 21 mist itself, which behaves more akin to a gas cloud, 22 is able to reach non line-of-sight areas, so 23 eliminating all hot spots (pockets of hot gasses) 24 and possible re-ignition zones. A further advantage 25 of the present invention is that the smaller water 26 droplets have more of a tendency to remain airborne, 27 thereby cooling the gases and the combustion 28 products of the fire. This improves the rate of . 29 cooling of the fire and also reduces damage to items 30 in the vicinity of the fire. 31

32

The turbulence and projection force of the mist 1 allows for substantially all of the surfaces in the 2 room to be cooled or decontaminated, even the non . 3 line of sight surfaces. 4 5 In addition, the turbulence and projection force of 6 the mist cause the water droplets to become attached 7 to hydroscopic nuclei suspended in the gasses, 8 causing the nuclei to become heavier and fall to the 9 floor, where they are more manageable; particularly 10 in decontamination applications. The water droplets 11 generated by the present invention have more of a 12 tendency to become attached to the nuclei by virtue 13 of their smaller size. 14 1.5 The mist generator may be used to deliberately 16 create hydroscopic nuclei within the room for the 17 purpose outlined above. 18 1.9 Due to the particle wetting of the gasses in a 20 contained volume by the mist generator and the 21 turbulence created within the apparatus and by the 22 cooling mist itself, pockets of gas are dispersed, 23 thereby limiting the chance of explosion. 24 25 The present invention has the additional benefit of 26 wetting or quenching of explosive or toxic 27 atmospheres utilising either just the steam, or with 28 additional entrained water and/or chemical 29 additives. The later configuration could be used for 30 placing the explosive or toxic substances in 31 solution for safe disposal. 32

1	
2	Using a hot compressible transport fluid, such as
3	steam, may provide an additional advantage of
4	providing control of harmful bacteria. The shearing
5	mechanism afforded by the present invention coupled
6	with the heat input of the steam destroys the
7	bacteria in the fluid flow, thereby providing for
8	the sterilisation of the working fluid. The
9	sterilisation effect could be enhanced further with
LO	the entrainment of chemicals or other additives
L1	which are mixed into the working fluid. This may
L2	have particular advantage in applications such as
L3	fire fighting, where the working fluid, such as
14	water, is advantageously required to be stored for
L5	some time prior to use. During operation, the mist
L6	generator effectively sterilises the water,
L7	destroying bacterium such as legionella pneumophila,
L8	during the droplet creation phase, prior to the
L9	water mist being projected from the mist generator.
20	
21	The fine droplet mist produced by the mist generator
22	might be advantageously employed where there has
23 ,	been a leakage or escape of chemical or biological
24	materials in liquid or gaseous form. The atomised
25	spray provides a mist which effectively creates a
26	blanket saturation of the prevailing atmosphere
27	giving a thorough wetting result. In the case where
28	chemical or biological materials are involved, the
29	mist wets the materials and occasions their
30	precipitation or neutralisation, additional
31	treatment could be provided by the introduction or
~ ~	

1	the working fluid. For example disinfectants may be
2	entrained or introduced into the mist generator, and
3	introduced into a room to be disinfected in a mist
4	form. For decontamination applications, such as
5	animal decontamination or agricultural
6	decontamination, no premix of the chemicals is
7	required as the chemicals can be entrained directly
.8	into the unit and mixed simultaneously. This
9	greatly reduces the time required to start
LO	decontamination and also eliminates the requirement
11	for a separate mixer and holding tank.
12	
13	The mist generator may be deployed as an extractor
14	whereby the injection of the transport fluid, for
15	example steam, effects induction of a gas for
16	movement from one zone to another. One example of
17	use in this way is to be found in fire fighting when
18	smoke extraction at the scene of a fire is required.
19	
20	Further the mist generator may be employed to
21	suppress or dampen down particulates from a gas.
22	This usage has particular, but not exclusive,
23	application to smoke and dust suppression from a
24	fire. Additional chemical additives in fluid and/or
25	powder form may be entrained and mixed with the flow
26	for treatment of the gas and/or particulates.
27	
28	Further the mist generator for scrubbing particulate
29	materials from a gas stream, to effect separation of
30	wanted elements from waste elements. Additional
31	chemical additives in fluid and/or powder form may
3.2	be entrained and mixed with the flow for treatment

1	of the gas and/or particulates. This usage has
2	particular, but not exclusive, application to
3	industrial exhaust scrubbers and dust extraction
4	systems.
5	
6	The use of the mist generator is not limited to the
7	creation of water droplet mists. The mist generator
8	may be used in many different applications which
9	require a fluid to be broken down into a fine
10	droplet mist. For example, the mist generator may
11	be used to atomise a fuel, such as fuel oil, for the
12 .	purpose of enhancing combustion. In this example,
13	using steam as the transport fluid and a liquid fuel
14	as the working fluid produces a finely dispersed
15	mixture of fine fuel droplets and water droplets.
16	It is well known in the art that such mixtures when
17	combined with oxygen provides for enhanced
18	combustion. In this example, the oxygen, possibly
19	in the form of air, could also be entrained, mixed
20	with and projected with the fuel/steam mist by the
21	mist generator. Alternatively, a different
22	transport fluid could be used and water or another
23	fluid can be entrained and mixed with the fuel
2,4	within the mist generator.
25	
26	Alternatively, using a combustible fuel and air as
27	the working fluids, but with a source of ignition at
28	the exit of the unit, the mist generator may be
29	employed as a space heater.
30	
31	Further, the mist generator may be employed as an
32	incinerator or process heater. In this example, a

combustible fluid, for example propane, may be used 1 as the transport fluid, introduced to the mist 2 generator under pressure. In this example the 3 working fluid may be an additional fuel or material 4 which is required to be incinerated. Interaction 5 between the transport fluid and working fluid 6 7 creates a well mixed droplet mist which can be ignited and burnt in the mixing chamber or a 8 separate chamber immediately after the exit. 9 Alternatively, the transport fluid can be ignited 10 prior to exiting the transport nozzles, thereby 11 presenting a high velocity and high temperature 12 flame to the working fluid. 13 14 The mist generator affords the ability to create 15 droplets created of a multi fluid emulsion. 16 droplets may comprise a homogeneous mix of different 17 fluids, or may be formed of a first fluid droplet 18 coated with an outer layer or layers of a second or 19 more fluids. For example, the mist generator may be 20 employed to create a fuel/water emulsion droplet 21 mist for the purpose of further enhancing 22 In this example, the water may either 23 combustion. be separately entrained into the mist generator, or 24 provided by the transport fluid itself, for example 25 from the steam condensing upon contact with the 26 working fluid. Additionally, the oxygen required 27 for combustion, possibly in the form of air, could 28 also be entrained, mixed with and projected with the 29 fuel/steam mist by the generator. 30 31

The mist generator may be employed for low pressure 1 The working fluid or impregnation of porous media. 2 fluids, or fluid and solids mixtures being dispersed 3 and projected onto a porous media, so aiding the 4 impregnation of the working fluid droplets into the 5 material. 6 7 The mist generator may be employed for snow making 8 This usage has particular but not 9 exclusive application to artificial snow generation 10 for both indoor and outdoor ski slopes. The fine 11 water droplet mist is projected into and through the 12 cold air whereupon the droplets freeze and form a 13 frozen droplet 'snow'. This cooling mechanism may 14 be further enhanced with the use of a separate 15 cooler fitted at the exit of the mist generator to 16 enhance the cooling of the water mist. 17 parametric conditions of the mist generator and the 18 transport fluid and working fluid properties and 19 temperatures are selected for the particular 20 environmental conditions in which it is to operate. 21 Additional fluids or powders may be entrained and 22 mixed within the mist generator for aiding the 23 droplet cooling and freezing mechanism. A cooler 24 transport fluid than steam could be used. 25 26 27 The high velocity of the water mist spray may 28 advantageously be employed for cutting holes in 29 compacted snow or ice. In this application the 30 working fluid, which may be water, may 31 advantageously be preheated before introduction to 32 -

the mist generator to provide a higher temperature 1 droplet mist. The enhanced heat transfer with the 2 impact surface afforded by the water being in a 3 droplet form, combined with the high impact velocity 4 of the droplets provide a melting/cutting through 5 the compacted snow or ice. The resulting waste 6 water from this cutting operation is either driven 7 by the force of the issuing water mist spray back 8 out through the hole that has been cut, or in the 9 case of compacted snow may be driven into the 10 permeable structure of the snow. Alternatively, 11 some or all of the waste water may be introduced 12 back into the mist generator, either by entrainment 13 or by being pumped, to provide or supplement the 14 working fluid supply. The mist generator may be 15 moved towards the 'cutting face' of the holes as the 16 17 depth of the hole increases. Consequently, the transport fluid and the water may be supplied to the 18 mist generator co-axially, to allow the feed supply 19 pipes to fit within the diameter of the hole 20 The geometry of the nozzles, the mixing 21 generated. chamber and the outlet of the mist generator, plus 22 the properties of the transport fluid and working 23 fluid are selected to produce the required hole size 24 in the snow or ice, and the cutting rate and water 25 26 removal rate. 27 Modifications may be made to the present invention 28 without departing from the scope of the invention, 29 for example, the supplementary nozzle, or other 30 additional nozzles, could be used in the form of 31 NACA ducts, which are used to bleed high pressure 32

from a high pressure surface to a low pressure 1 surface to maintain the boundary layer on the 2 surfaces and reduce drag. 3 The NACA ducts may be employed on the mist generator 1 from the perspective of using drillings through 6 the housing 2 to feed a fluid to a wall surface 7 flow. For example, additional drillings could be 8 employed to simply feed air or steam through the 9 drillings to increase the turbulence in the mist 10 generator and increase the turbulent break up. 11 NACA ducts may also be angled in such a way to help 12 directionalise the mist emerging from the mist 13 generator. Holes or even an annular nozzle may be 14 situated on the trailing edge of the mist generator 15 to help to force the exiting mist to continue to 16 expand and therefore diffuse the flow (an exiting 17 high velocity flow will tend to want to converge). 18 19 NACA ducts could be employed, depending on the 20 application, by using the low pressure area within 21 the mist generator to draw in gasses from the 22 outside surface to enhance turbulence. NACA ducts 23 may have applications in situations where it is 24 beneficial to draw in the surrounding gasses to be 25 processed with the mist generator, for example, 26 drawing in hot gasses in a fire suppression role may 27 help to cool the gasses and circulate the gasses 28 29 within the room. 30 Enhancing turbulence in the mist generator helps to 31 both increase droplet formation (with smaller 32

droplets) and also the turbulence of the generated 1 This has benefits in fire suppression and 2 mist. decontamination of helping to force the mist to mix 3 within the mist generator and wet all surfaces and/or mix with the hot gasses. In addition to the 5 aforesaid, turbulence may be induced by the use of 6 guide vanes in either the nozzles or the passage. 7 Turbulators may be helical in form or of any other 8 form which induces swirl in the fluid stream. 10 As well as turbulators increasing turbulence, they 11 will also reduce the risk of coalescence of the 12 droplets on the turbulator vanes/blades. 13 14 The turbulators themselves could be of several 15 forms, for example, surface projections into the 16 fluid path, such as small projecting vanes or nodes; 17 surface groves of various profiles and orientations 18 as shown in Figs 5 to 10; or larger systems which 19 move or turn the whole flow - these may be angled 20 blades across the whole bore of the flow, of either 21 a small axial length or of a longer 'Archimedes type 22 design. In addition, elbows of varying angles 23 positioned along varies planes may be used to induce 24 swirl in the flow streams before they enter their 25 26 respective inlets. 27 It is anticipated that the mist generator may 28 include piezoelectric or ultrasonic actuators that 29 vibrate the nozzles to enhance droplet break up. 30

1 Claims

2

- 3 Apparatus for generating a mist comprising:
- a conduit having a mixing chamber and an exit; 4
- a transport nozzle in fluid communication with 5
- the said conduit, the transport nozzle being adapted 6
- 7 to introduce a transport fluid into the mixing
- chamber; 8
- 9 a working nozzle positioned adjacent the
- transport nozzle intermediate the transport nozzle 10
- and the exit, the working nozzle being adapted to 11
- 12 introduce a working fluid into the mixing chamber;
- 13 the transport and working nozzles having an
- 14 angular orientation and internal geometry such that
- in use interaction of the transport fluid and 15
- 16 working fluid in the mixing chamber causes the
- working fluid to atomise and form a dispersed 17
- vapour/droplet flow regime, which is discharged as a 18
- 19 mist from the exit, the mist comprising working
- fluid droplets having a substantially uniform size. 20

21

- The apparatus of claim 1, wherein the transport 22 2.
- 23 and/or working nozzle substantially circumscribes
- 24 the conduit.

25

- The apparatus of claim 1 or 2, wherein the 26
- angular orientation and internal geometry of the 27
- transport and working nozzles is such that the size 28
- 29 of the working fluid droplets is less than 50 µm.

- The apparatus of any preceding claim, wherein 31 4.
- the mixing chamber includes a converging portion. . 32

- 2 5. The apparatus of any of claims 1 to 3, wherein
- 3 the mixing chamber includes a diverging portion.

4

- 5 6. The apparatus of any preceding claim, wherein
- 6 the apparatus includes a second transport nozzle
- 7 being adapted to introduce further transport fluid
- 8 or a second transport fluid into the mixing chamber.

9

- 10 7. The apparatus of claim 7, wherein the second
- 11 transport nozzle is positioned nearer to the exit
- 12 than the working nozzle, such that the working
- 13 nozzle is intermediate both transport nozzles.

14

- 15 8. The apparatus of any preceding claim, wherein
- 16 the mixing chamber includes an inlet adapted to
- introduce an inlet fluid into the mixing chamber,
- 18 the inlet being distal from the exit, the transport
- 19 and working nozzles being arranged intermediate the
- 20 inlet and exit.

21

- 22 9. The apparatus of any preceding claim, wherein
- 23 the apparatus includes a supplementary nozzle
- 24 arranged inside the transport nozzle and adapted to
- 25 introduce further transport fluid or a second
- 26 transport fluid into the mixing chamber.

27

- 28 10. The apparatus of claim 9, wherein the
- 29 supplementary nozzle is arranged axially in the
- 30 mixing chamber.

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- 1 11. The apparatus of claim 9 or 10, wherein the
- 2 supplementary nozzle extends forward of the
- 3 transport nozzle.

4

- 5 12. The apparatus of any of claims 9 to 11, wherein
- 6 the supplementary nozzle is shaped with a
- 7 convergent-divergent profile to provide supersonic
- 8 flow of the transport fluid which flows
- 9 therethrough.

10

- 11 13. The apparatus of any preceding claim, wherein
- 12 the transport nozzle is shaped such that the
- 13 transport fluid introduced into the mixing chamber
- 14 through the transport nozzle has a divergent or
- 15 convergent flow pattern.

16

- 17 14. The apparatus of claim 13, wherein the
- 18 transport nozzle has inner and outer surfaces each
- 19 being substantially frustoconical in shape.

20

- 21 15. The apparatus of any preceding claim, wherein
- 22 the working nozzle is shaped such that working fluid
- 23 introduced into the mixing chamber through the
- 24 working nozzle has a convergent or divergent flow
- 25 pattern.

26

- 27 16. The apparatus of claim 15, wherein the working
- 28 nozzle has inner and outer surfaces each being
- 29 substantially frustoconical in shape.

- 31 17. The apparatus of any preceding claim, further
- 32 including control means adapted to control one or

more of droplet size, droplet distribution, spray
cone angle and projection distance.

3

4 18. The apparatus of any preceding claim, further

5 including control means to control one or more of

6 the flow rate, pressure, velocity, quality, and

7 temperature of the working or transport fluids.

8

9 19. The apparatus of claim 17 or claim 18, wherein

10 the control means includes means to control the

11 angular orientation and internal geometry of the

12 transport and working nozzles.

13

14 20. The apparatus of any of claims 17 to 19,

wherein the control means includes means to control

16 the internal geometry of at least part of the mixing

17 chamber or exit to vary it between convergent and

18 divergent.

19

20 21. The apparatus of any preceding claim, wherein

21 the internal geometry of the transport nozzles has

22 an area ratio, namely exit area to throat area, in

23 the range 1.75 to 15, having an included angle α

24 substantially equal to or less than 6 degrees for

25 supersonic flow and substantially equal to or less

26 than 12 degrees for sub-sonic flow.

27

28 22. The apparatus of any preceding claim, wherein

29 the transport nozzle is oriented at an angle β of

30 between 0 to 30 degrees.

- 1 23. The apparatus of any preceding claim, wherein
- 2 the mixing chamber is closed upstream of the
- 3 transport nozzle.

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- 5 24. The apparatus of any preceding claim, wherein
- 6 the exit of the apparatus is provided with a cowl to
- 7 control the mist.

8

- 9 25. The apparatus of claim 24, wherein the cowl
- 10 comprises a plurality of separate sections arranged
- 11 radially, each section adapted to control and re-
- 12 direct a portion of the discharge of mist emerging
- 13 from the exit.

14

- 15 26. The apparatus of any preceding claim, wherein
- 16 the apparatus for generating a mist is located
- 17 within a further cowl.

18

- 19 27. The apparatus of any preceding claim, wherein
- 20 the conduit includes a passage.

21

- 22 28. The apparatus of any preceding claim, wherein
- 23 at least one of the passage, the transport
- 24 nozzle(s), working nozzle(s) and secondary nozzle(s)
- 25 has a turbulator to induce turbulence of the fluid
- 26 therethrough prior to the fluid being introduced
- 27 into the mixing chamber.

28

- 29 29. A spray system comprising apparatus of any of
- 30 claims 1 to 28 and transport fluid in the form of
- 31 steam.

30. The spray system of claim 29, further including working fluid in the form of water.

3

- 4 31. The spray system of claim 29 or 30, further
- 5 including a steam generator and water supply.

6

- 7 32. The spray system of claim 31, wherein the spray
- 8 system is portable.

9

- 33. A method of generating a mist comprising the
- 11 steps of:
- 12 providing apparatus for generating a mist
- 13 comprising a transport and working nozzle and a
- 14 conduit, the conduit having a mixing chamber and an
- 15 exit;
- introducing a stream of transport fluid into
- the mixing chamber through the transport nozzle;
- 18 introducing a working fluid into the mixing
- 19 chamber through the working nozzle downstream of the
- 20 transport nozzle nearer to the exit;
- 21 atomising the working fluid by interaction of
- 22 the transport fluid with the working fluid to form a
- 23 dispersed vapour/droplet flow regime; and
- 24 discharging the dispersed vapour/droplet flow
- 25 regime through the exit as a mist comprising working
- 26 fluid droplets of substantially uniform size.

27

- 28 34. The method of claim 33, wherein the apparatus
- is an apparatus according to any of claims 1 to 32.

- 1 35. The method of claim 33 or 34, wherein the 2 stream of transport fluid introduced into the mixing
- 3 chamber is annular.

- 5 36. The method of any of claims 33 to 35, wherein
- 6 the working fluid droplets have a size less than
- 7 50 µm.

8

- 9 37. The method of any of claims 33 to 36, wherein
- 10 the method includes the step of introducing the
- 11 transport fluid into the mixing chamber in a
- 12 continuous or discontinuous or intermittent or
- 13 pulsed manner.

14

- 15 38. The method of any of claims 33 to 37, wherein
- 16 the method includes the step of introducing the
- 17 transport fluid into the mixing chamber as a
- 18 supersonic flow.

19

- 20 39. The method of any of claims 33 to 38, wherein
- 21 the method includes the step of introducing the
- 22 working fluid into the mixing chamber in a
- 23 continuous or discontinuous or intermittent or
- 24 pulsed manner.

25

- 26 40. The method of any of claims 33 to 39, wherein
- 27 the method includes the step of introducing the
- transport fluid into the mixing chamber as a sub-
- 29 sonic flow.

1	41. The method of any of claims 33 to 40, wherein					
2 .	the mist is controlled by modulating at least one of					
3	the following parameters:					
4	the flow rate, pressure, velocity, quality					
5	and/or temperature of the transport fluid;					
6	the flow rate, pressure, velocity, quality					
7	and/or temperature of the working fluid;					
8	the flow rate, pressure, velocity, quality					
9	and/or temperature of the inlet fluid;					
10	the angular orientation of the transport and/or					
11	working and/or secondary nozzle(s) of the apparatus;					
12	the internal geometry of the transport and/or					
13	working and/or secondary nozzle(s) of the apparatus;					
14	and					
15	the internal geometry, length and/or cross					
16	section of the mixing chamber.					
17						
18	42. The method of any of claims 33 to 41, including					
19	mixing the transport and working fluid together by					
20	means of a high velocity transport fluid jet issuing					
21	from the transport nozzle.					
22						
23	43. The method of any of claims 33 to 42, including					
24	the generation of condensation shocks and/or					
25	momentum transfer to provide suction within the					
26	apparatus.					
27						
28	44. The method of any of claims 33 to 43, including					
29	inducing turbulence of the inlet fluid prior to it					
30	being introduced into the mixing chamber.					
31	l .					

- 1 45. The method of any of claims 33 to 44, including
- 2 inducing turbulence of the working fluid prior to it
- 3 being introduced into the mixing chamber.

- 5 46. The method of any of claims 33 to 45 including
- 6 inducing turbulence of the transport fluid prior to
- 7 it being introduced into the mixing chamber.

8

- 9 47. The method of any of claims 33 to 46, wherein
- 10 the transport fluid is steam or an air/steam
- 11 mixture.

12

- 13 48. The method of any of claims 33 to 47, wherein
- 14 the working fluid is water or a water-based liquid.

15

- 16 49. The method of any of claims 33 to 48, wherein
- 17 the mist is used for fire suppression.

18

- 19 50. The method of any of claims 33 to 49, wherein
- 20 the mist is used for decontamination.

- 22 51. The method of any of claims 33 to 50, wherein
- 23 the mist is used for gas scrubbing.

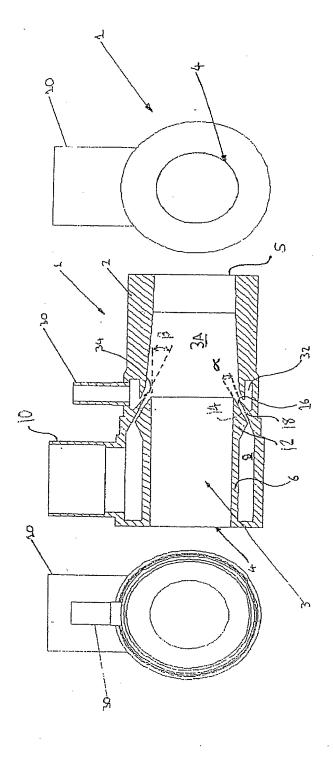
Abstract

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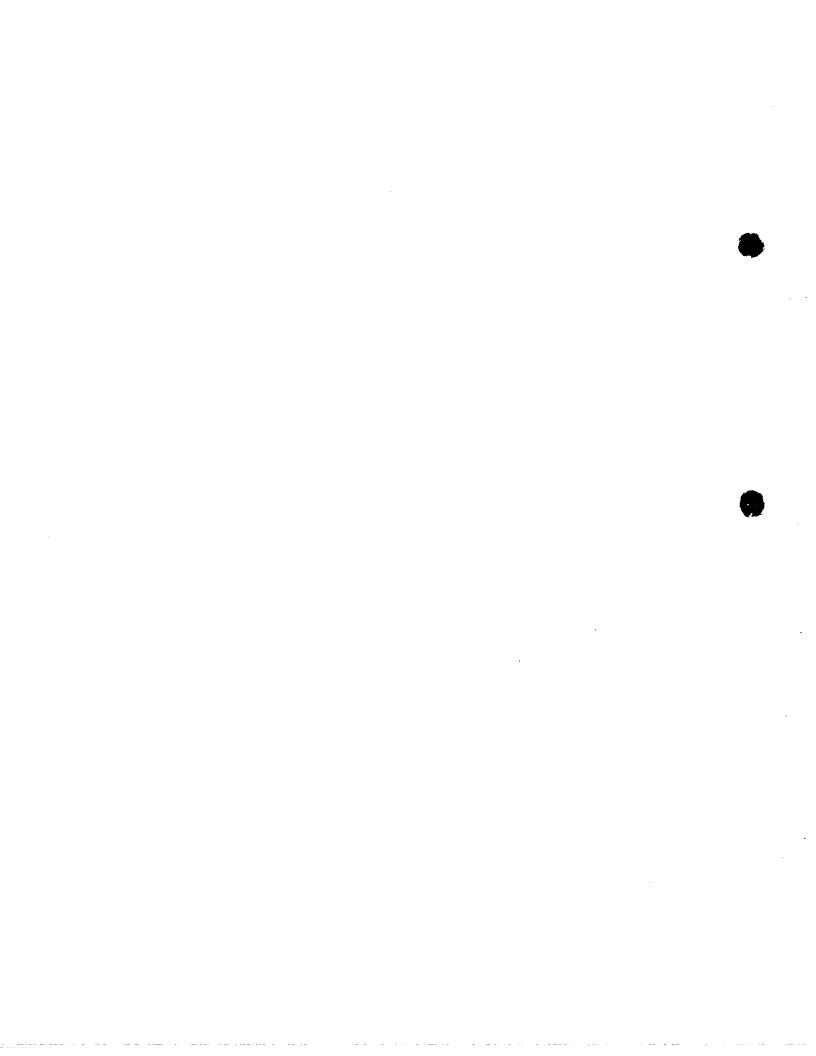
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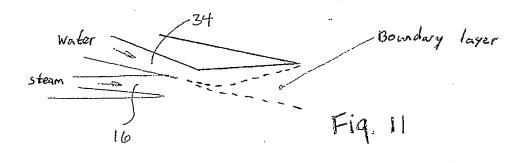
Apparatus for generating a mist comprising a conduit 3 having a mixing chamber and an exit; a transport 4 nozzle in fluid communication with the said conduit, 5 the transport nozzle being adapted to introduce a 6 transport fluid into the mixing chamber; a working 7 nozzle positioned adjacent the transport nozzle 8 intermediate the transport nozzle and the exit, the 9 working nozzle being adapted to introduce a working 10 fluid into the mixing chamber; the transport and 11 working nozzles having an angular orientation and 12 internal geometry such that in use interaction of 13 the transport fluid and working fluid in the mixing 14 chamber causes the working fluid to atomise and form 15 a dispersed vapour/droplet flow regime, which is 16 discharged as a mist from the exit, the mist 17 comprising working fluid droplets having a 18 substantially uniform size. A method of generating 19 a mist comprising the steps of providing apparatus 20 for generating a mist comprising a transport and 21 working nozzle and a conduit, the conduit having a 22 mixing chamber and an exit; introducing a stream of 23 transport fluid into the mixing chamber through the 24 transport nozzle; introducing a working fluid into 25 the mixing chamber through the working nozzle 26 downstream of the transport nozzle nearer to the 27 exit; atomising the working fluid by interaction of 28 the transport fluid with the working fluid-to form a 29 dispersed vapour/droplet flow regime; and 30 discharging the dispersed vapour/droplet flow regime 31

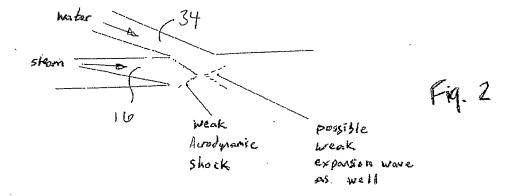
- 1 through the exit as a mist comprising working fluid
- 2 droplets of substantially uniform size.

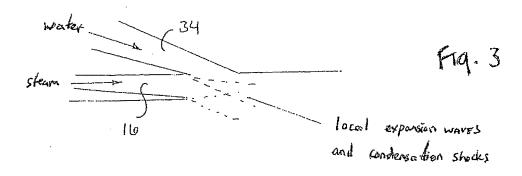


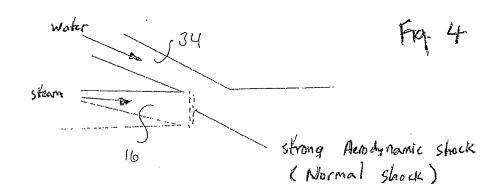
PIGURE 4











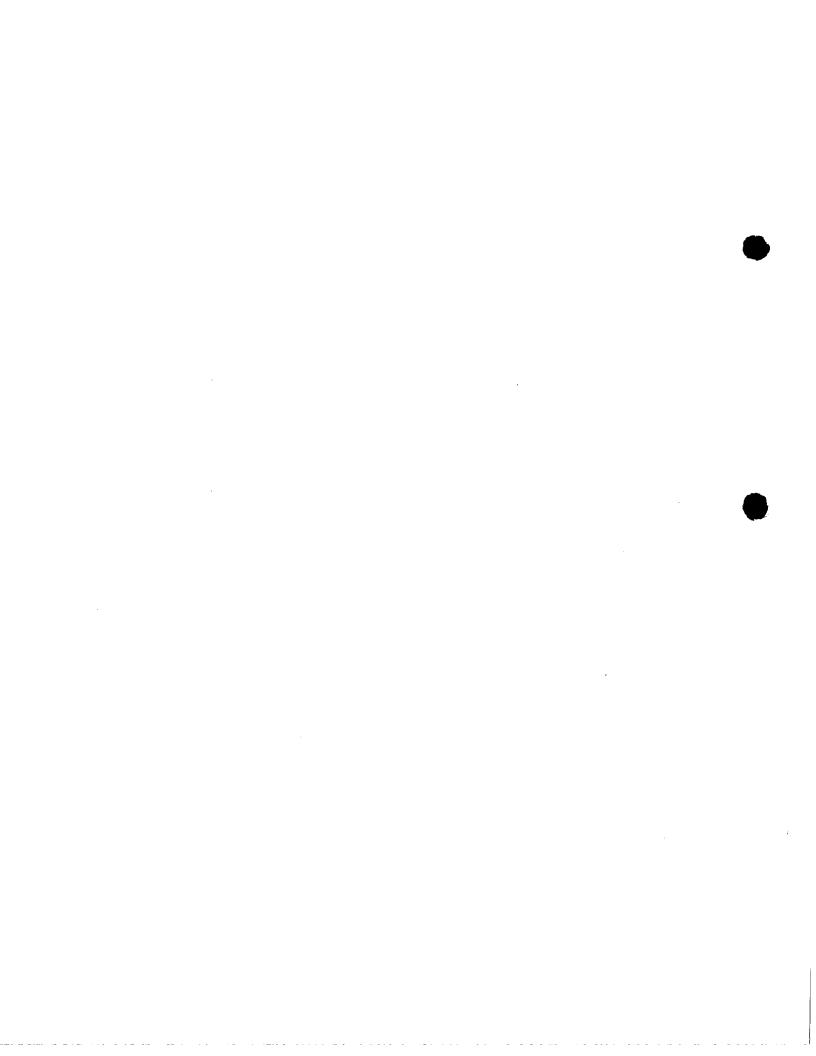


figure S

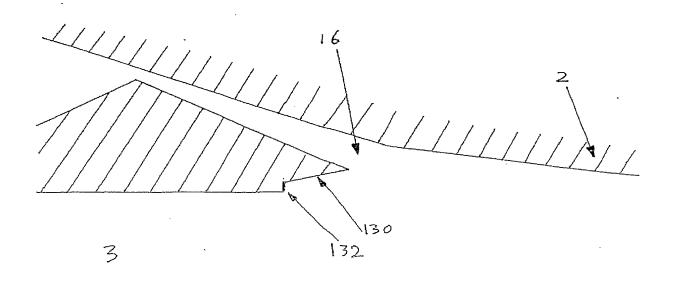
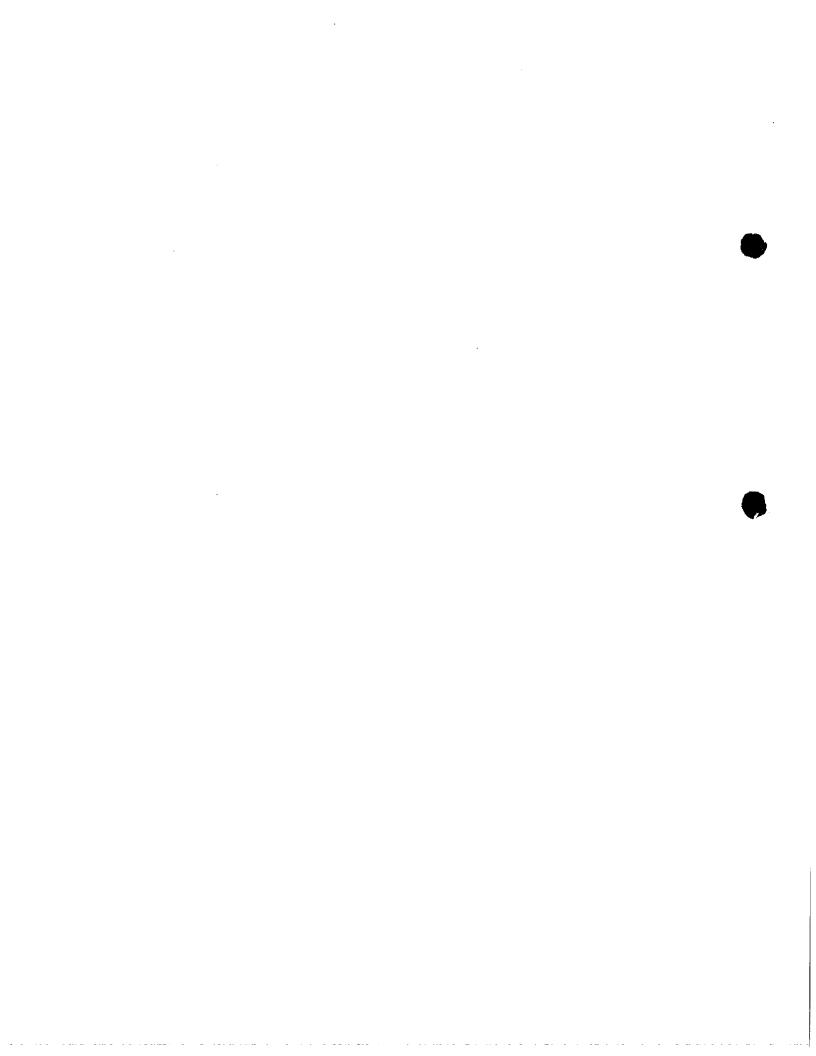
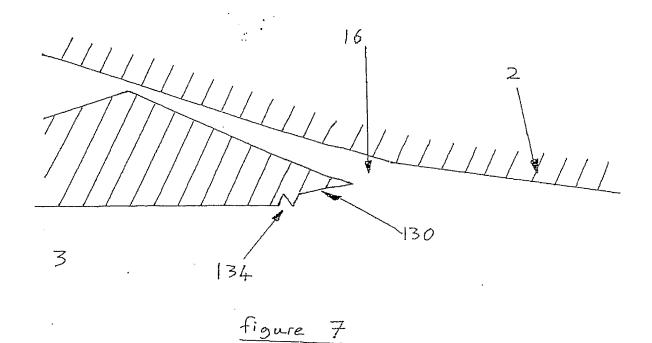
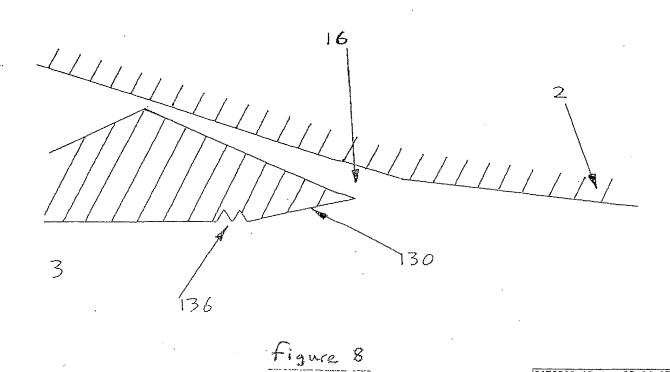


figure 6







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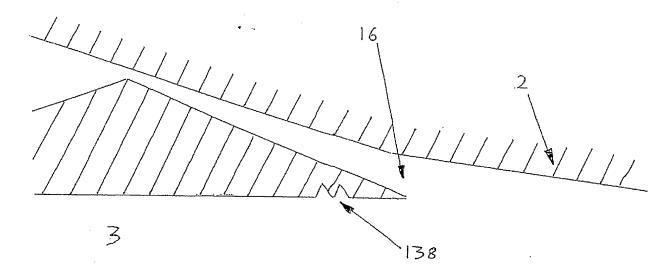


figure 9

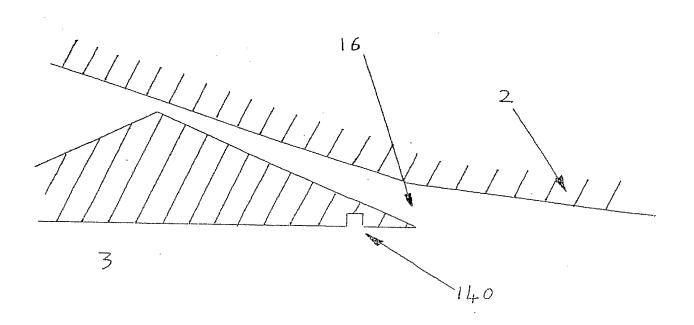
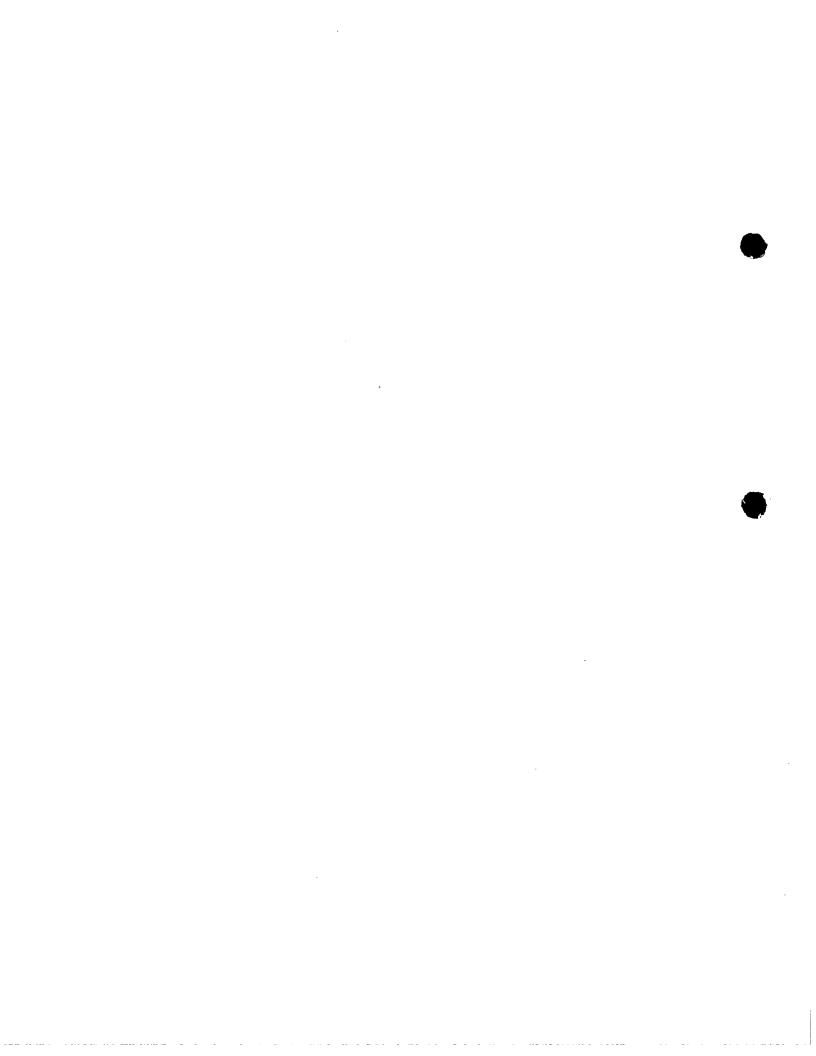
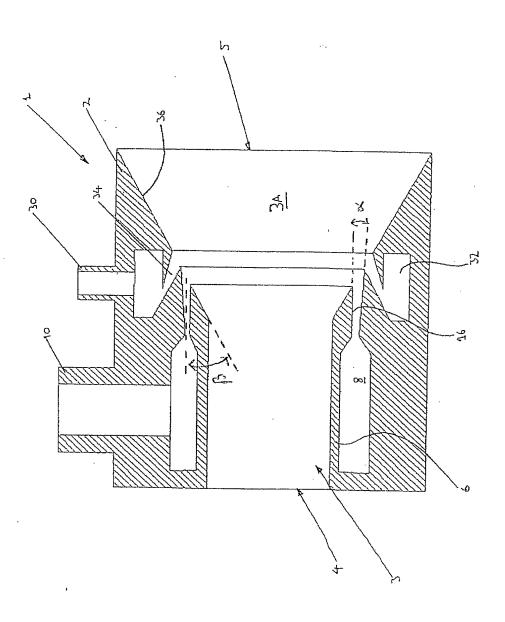
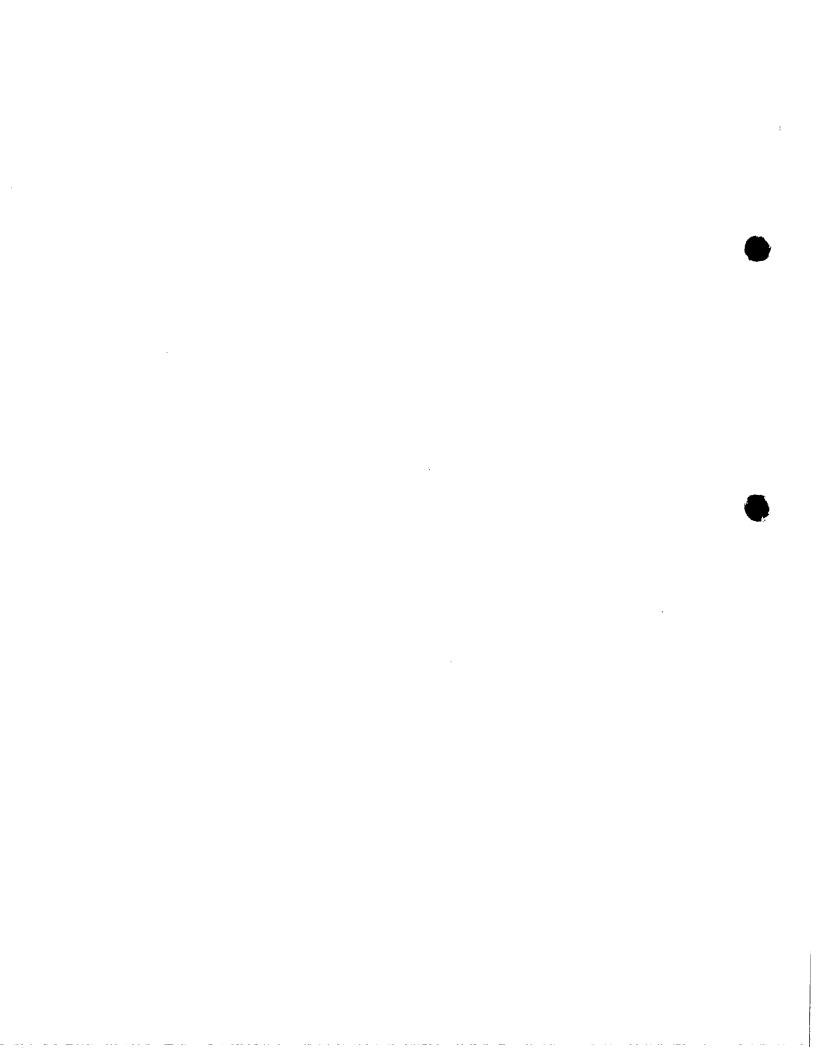


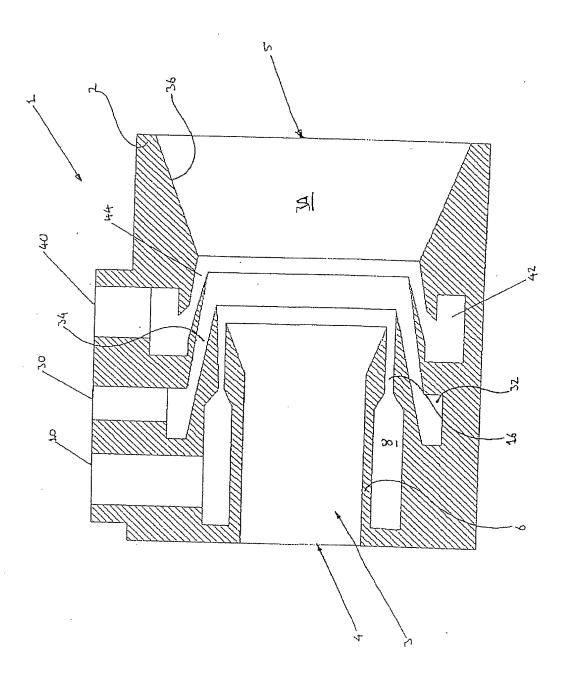
figure 10





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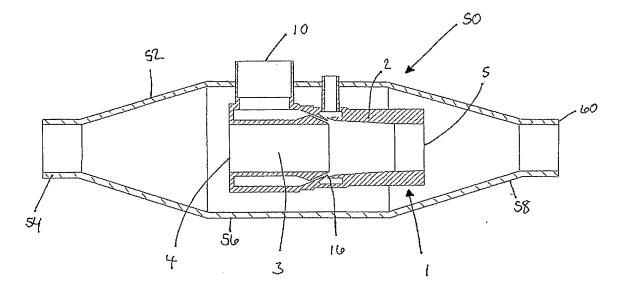
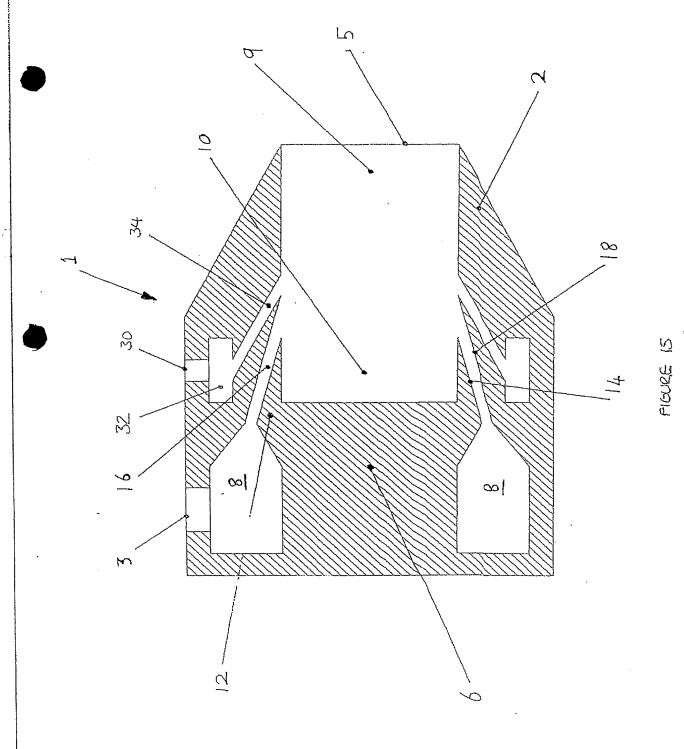
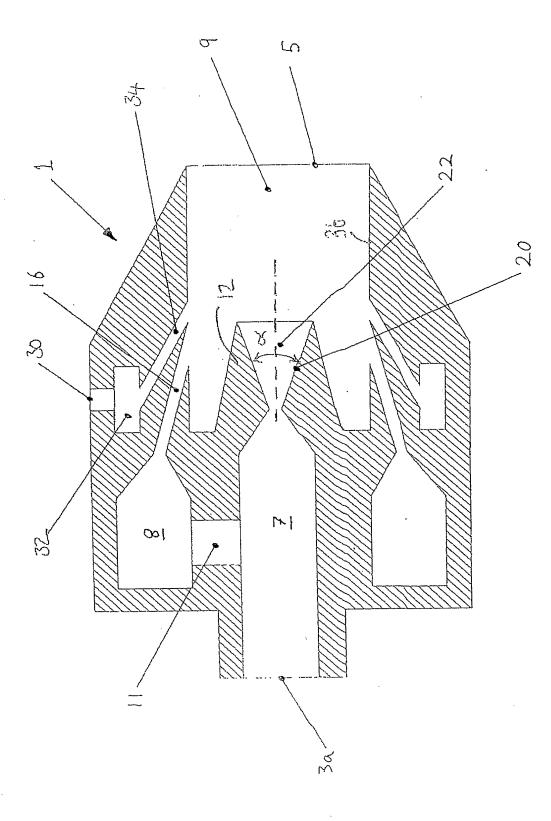


FIGURE 14

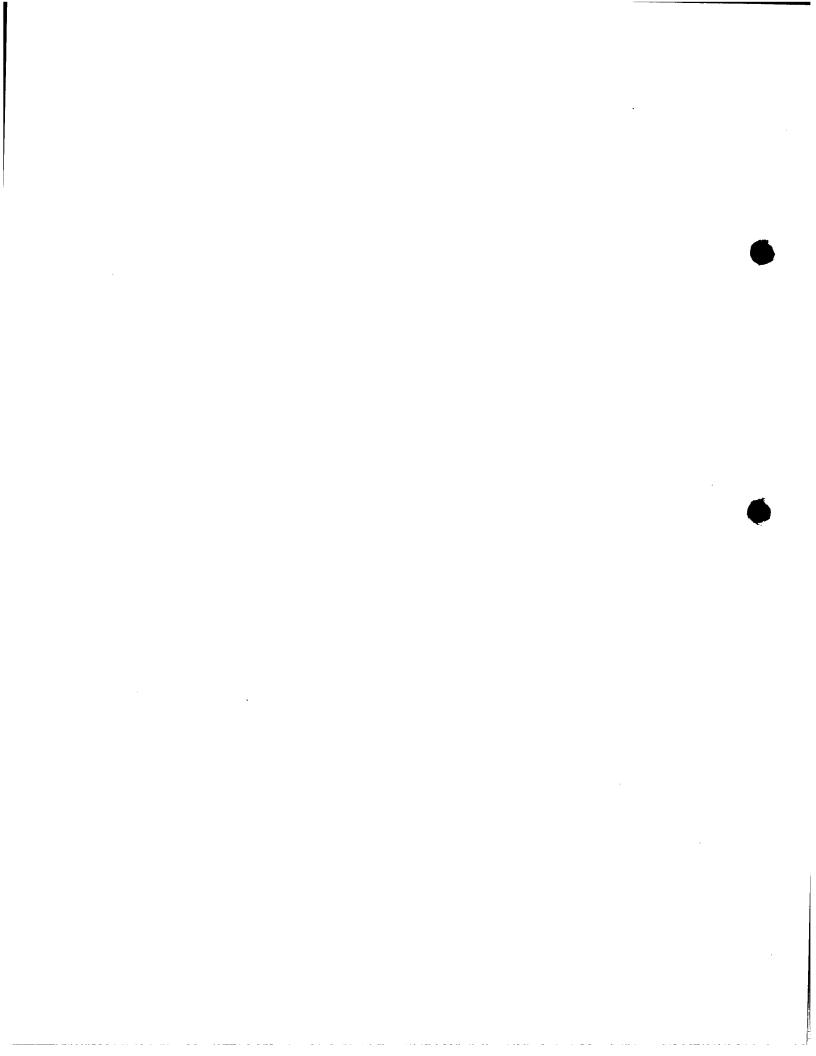


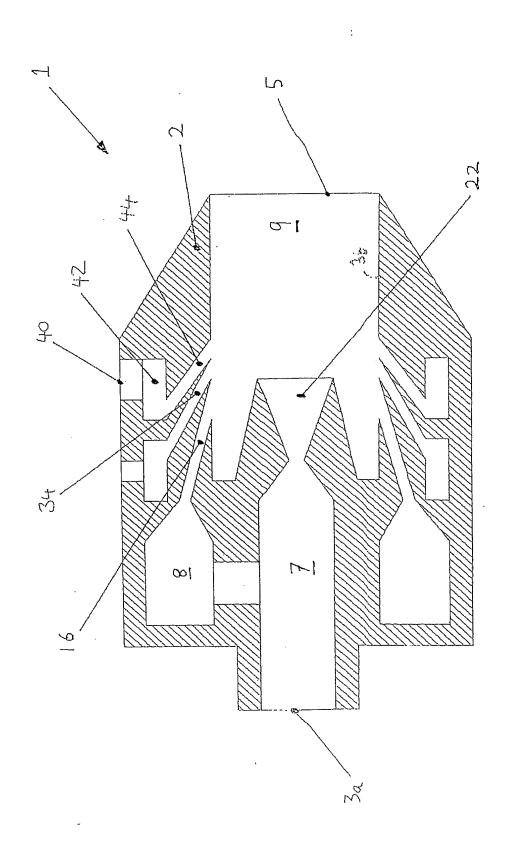
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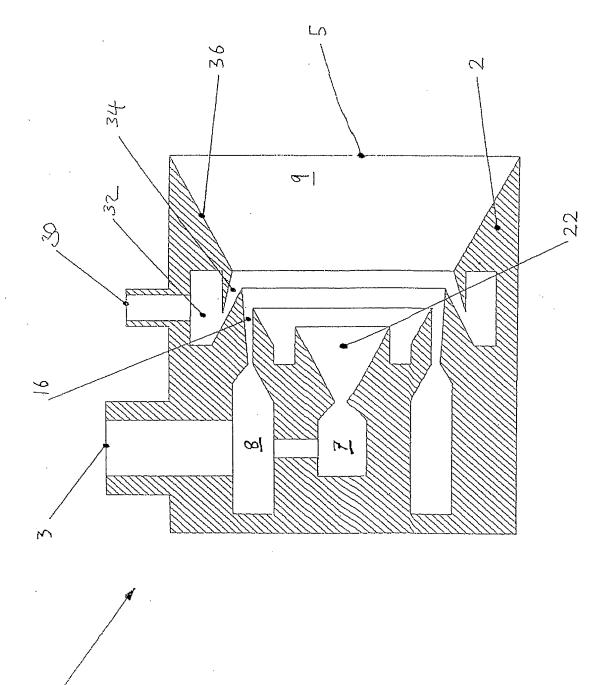
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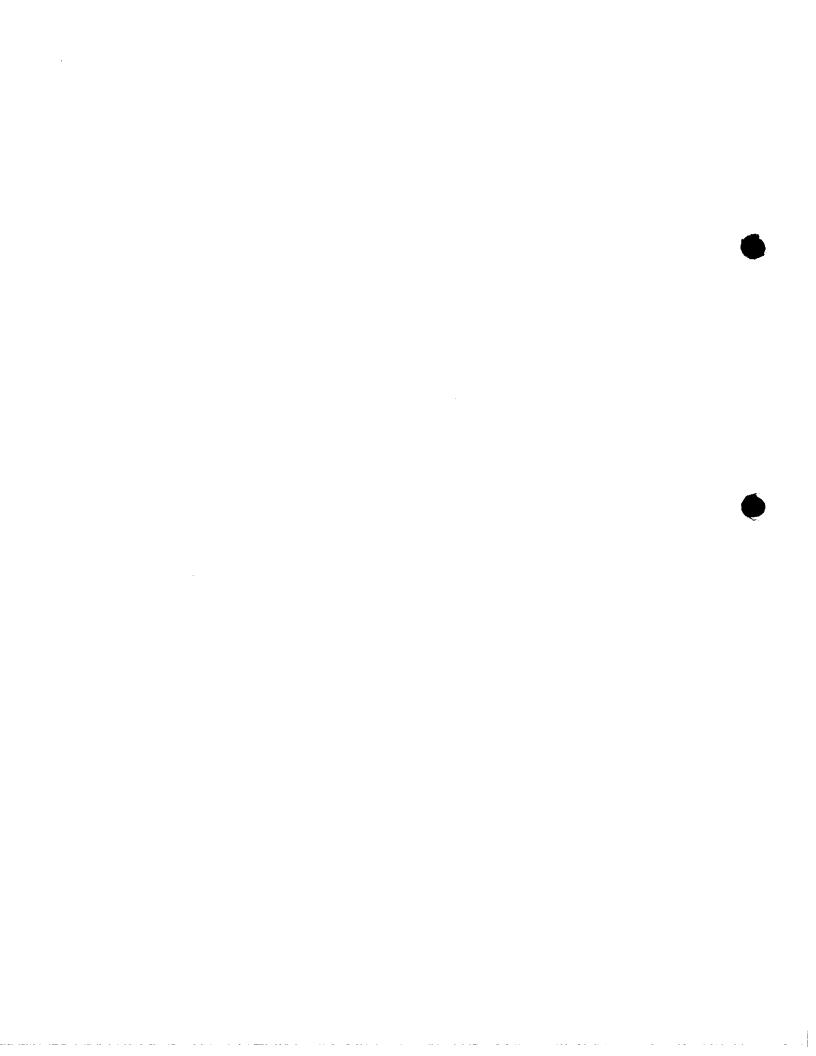
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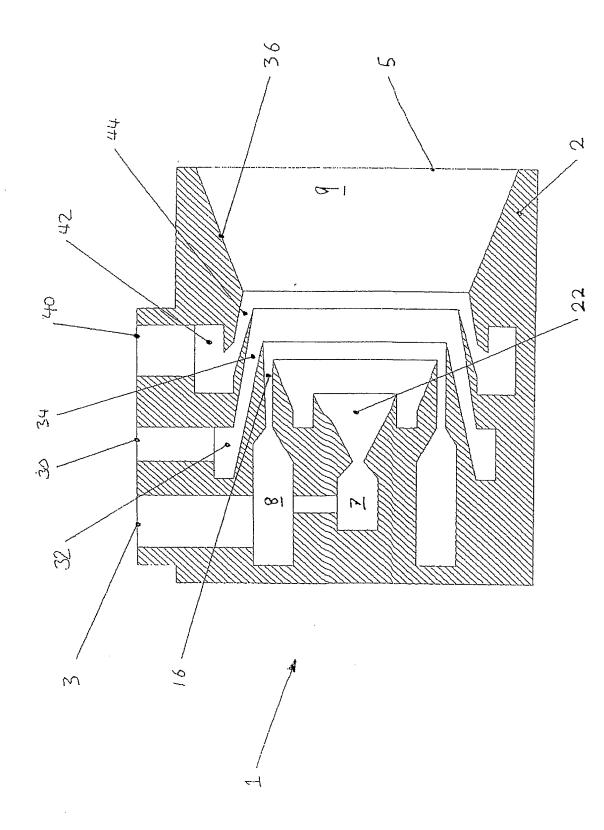




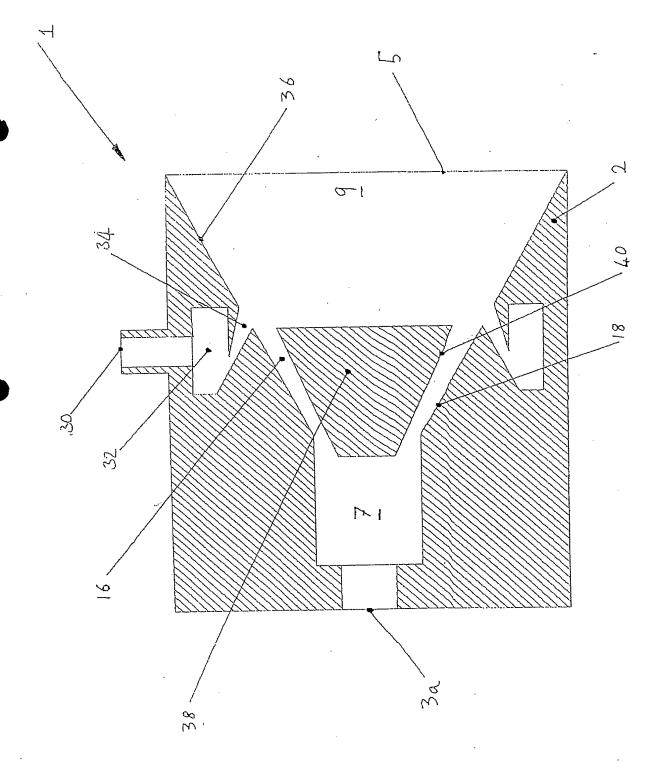


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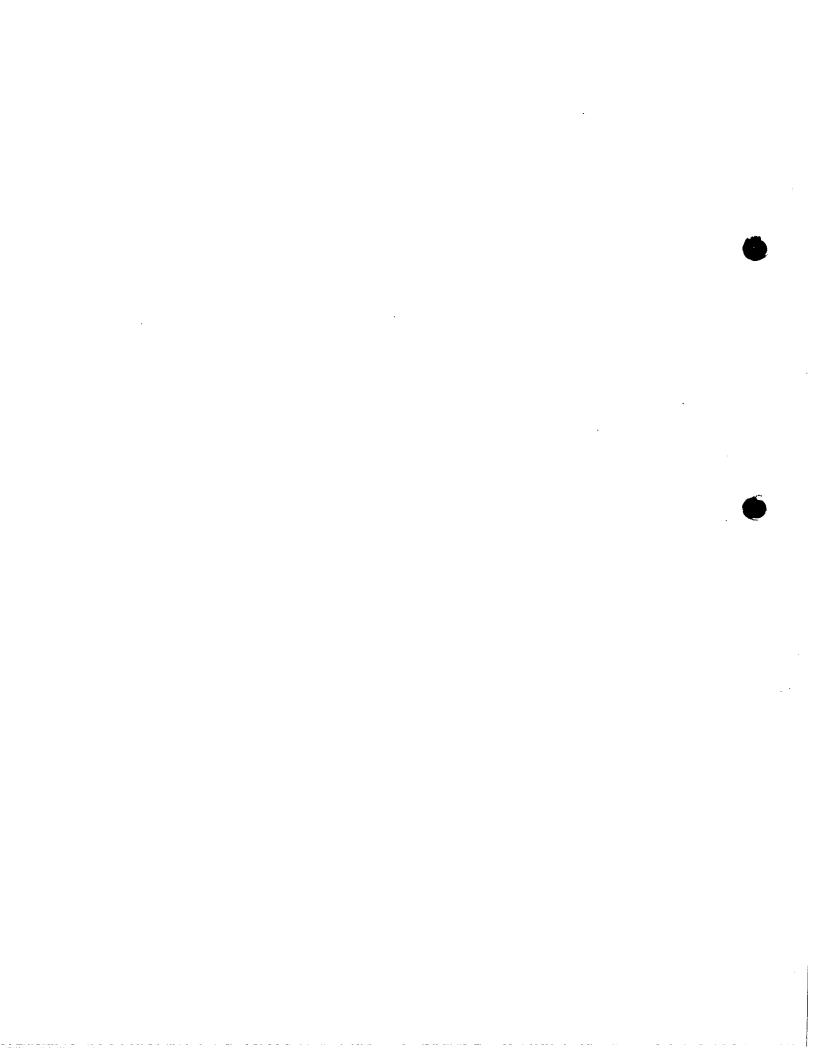


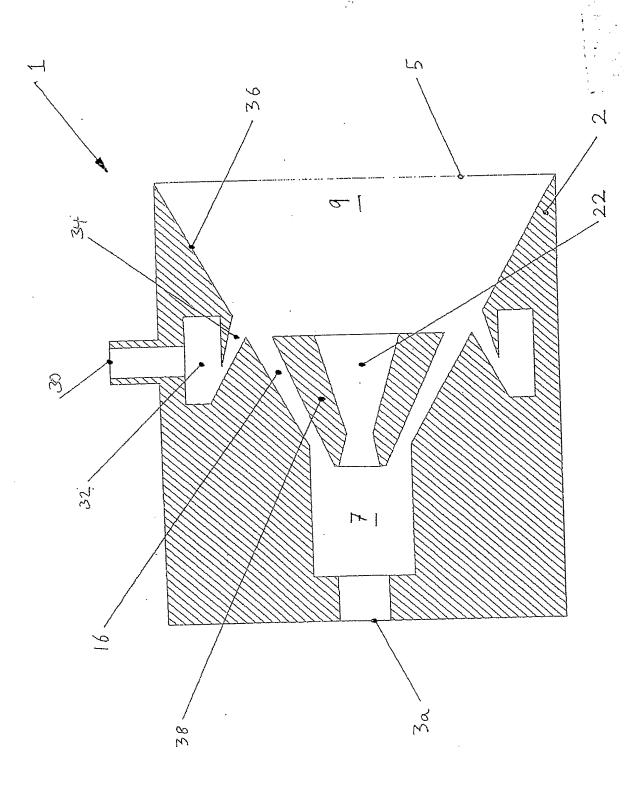


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IISURE 21





Received in Patents International Unit 13 APR 2005